

The logo for RMT features the letters 'R', 'M', and 'T' in a bold, sans-serif font. The letters are filled with a vibrant blue, glowing circuit board pattern, with lines and nodes resembling a microchip or data network. The 'R' has a vertical bar on its left side, also filled with the circuit pattern.

Rigger Micro Technologies

Rigger Micro Technologies

Total solution of advanced IC packaging

锐杰微科技高端芯片及chiplet封装案例分享

方家恩

2023.12.08

TOTAL SOLUTION OF ADVANCED IC PACKAGING



锐杰微科技情况简介

大规模芯片及Chiplet封装案例介绍

Chiplet及2.5D工艺开发进展汇报

集团概况



愿景

成为全球领先的集成电路高端封测方案服务商



使命

帮助国内高端核心芯片完成国产化封测



价值观

品质为本，攻坚克难，勇于创新

锐杰微科技（简称RMT）是一家提供**全流程Chiplet&高端芯片封测方案商**。聚焦高端芯片封装设计&仿真、规模化加工制造及成品测试；**具有数百项芯片封装项目管理和交付经验**，已服务超过200家科研院所及高端商业客户。

RMT拥有行业领先的封装设计&仿真、制造和成品测试团队。已建立一套完整的封装设计标准、生产管控流程、质量保证体系；**配备先进规模化的封测产线**。

RMT致力推动国内产业合作，作为中国Chiplet标准的发起方，**参与行业标准制定**并提供国产化专用芯片研发配套及封装工艺平台。

未来，RMT将在研发和产能层面不断投入，秉承“**品质为本，攻坚克难，勇于创新**”的理念，以“**帮助国内高端核心芯片完成国产化封测**”为使命，致力于为客户提供卓越的产品和服务。

郑州



苏州



集团布局

郑州封测基地

- 综合类封测制造基地
- 2条FcBGA, fcCSP, WB等
- 车规封测基地
- Bumping、TSV、硅载板加工基地



办事处



市场&销售中心



成都研发, 销售办事处



办事处



集团总部&苏州封测基地

- 先进封装研究院
- 研发中心
- 工程技术中心

苏州封测基地

- 8条FCBGA
- 4条Chiplet (2D+2.5D)
- CP/FT/SLT

产品能力 - 2D及2.5D工艺全流程



Now

2023

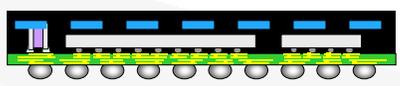
传统 + 高阶封装



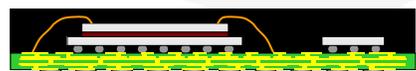
FCCSP



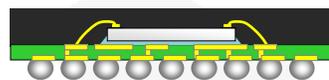
SiP



MCM (FC die) molded package



Molded hybrid package



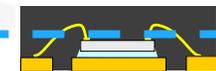
WB BGA (CSP)



FCBGA with HS



FCBGA with Stiffener

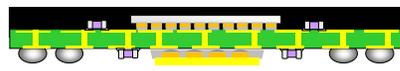


QFN

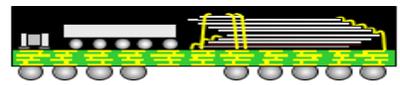


SOP

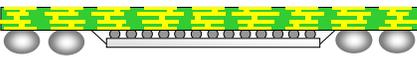
高阶、复杂工艺封装



Dual side FC

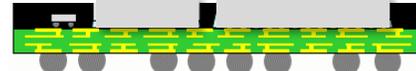


SSD FCCSP

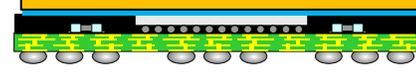


FC with AiP

高效散热封装



MCM exposed die (FAM)

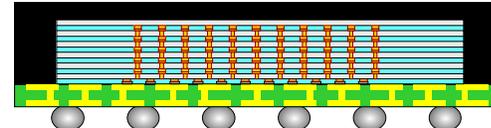


Exposed die (FAM) + H/S



Exposed die (FAM) MLP-PoP

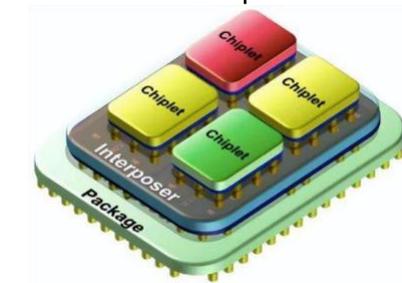
TSV + 2.5D/3D 封装



SSD FCCSP (TSV)



Laminate interposer-PoP



Chiplet

➤ Chiplet 设计开发工具----2D及2.5D设计仿真全流程

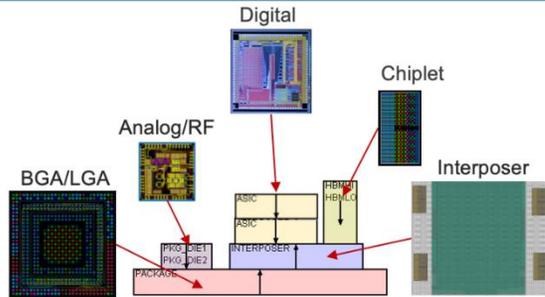
Top-Level Planning, P&R and Sign-Off

System-Level Analysis

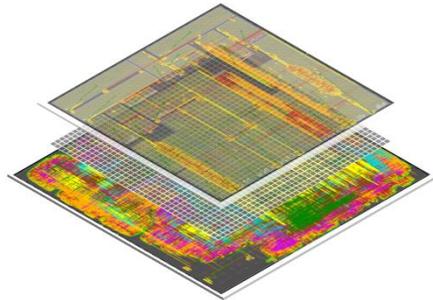
Analog/RF

Packaging

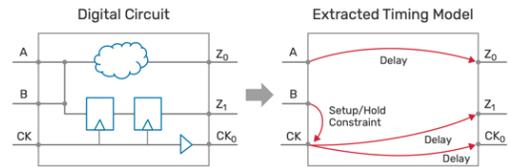
Integrity



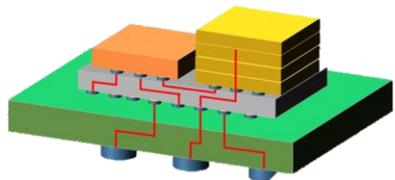
Top-Level Aggregation and Optimization



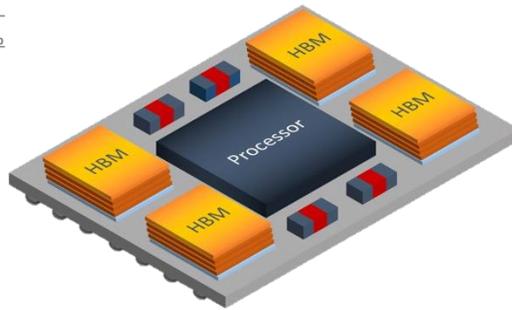
2.5D/3D Integration Place & Route



STA

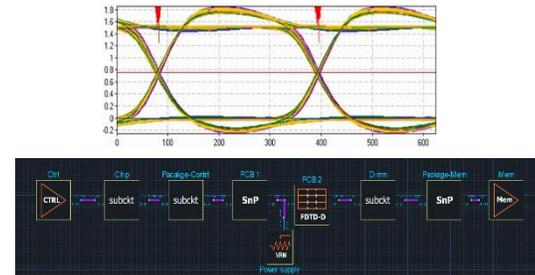


Sign-Off DRC/LVS

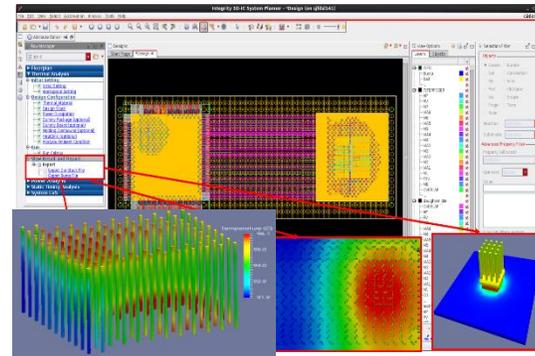


Silicon (TSV) interposer

Celsius, Clarity & Sigrity

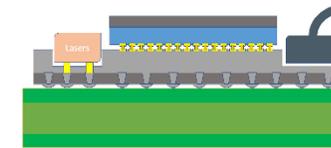


Pre- & Post-Route Signal Integrity
Chiplet-to-Chiplet Electrical Compliance

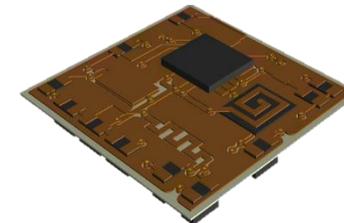


Early-Stage Through Sign-off
Thermal/Power Analysis

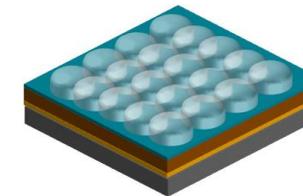
Virtuoso



Co-Packaged Optics

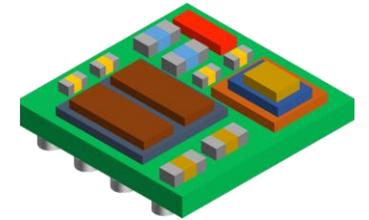


RF Module

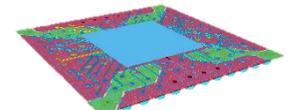


CIS

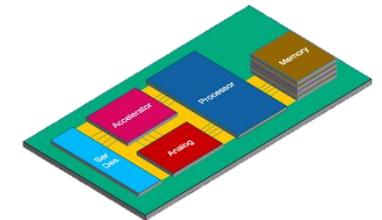
Allegro



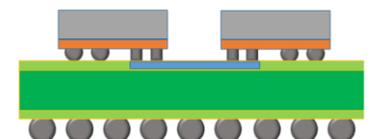
Laminate SiP/MCM



FOWLP



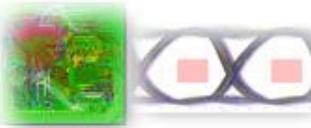
RDL Interposer



Interconnect Bridge

业务范围

高端芯片先进封测一站式解决方案 —提升产品集成度与性能指标，降低产品功耗



封装设计&仿真

- ✓ 评估/制定芯片封装方案
- ✓ 芯片Floor plan设计建议
- ✓ Bump/ball map设计
- ✓ 封装基板设计与仿真



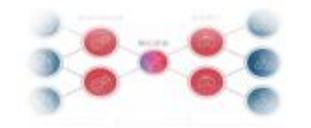
封装加工制造

- ✓ RDL&Bumping加工
- ✓ CP测试
- ✓ 工程批
- ✓ 小批量
- ✓ 量产



成品测试

- ✓ FT/SLT测试
- ✓ 测试夹具及物料采购
- ✓ 探针卡/测试板/产品板/老化板开发
- ✓ 委托芯片考核与鉴定



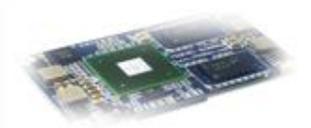
先进材料采购服务

- ✓ 提供专业配套晶圆和先进材料的采购服务



流片服务

- ✓ 提供MPW服务
- ✓ 提供Full Mask服务



板级电路开发服务

- ✓ 系统级电路开发
- ✓ 原理图+PCB设计
- ✓ 板级+系统级仿真
- ✓ PCBA

项目服务流程





锐杰微科技情况简介

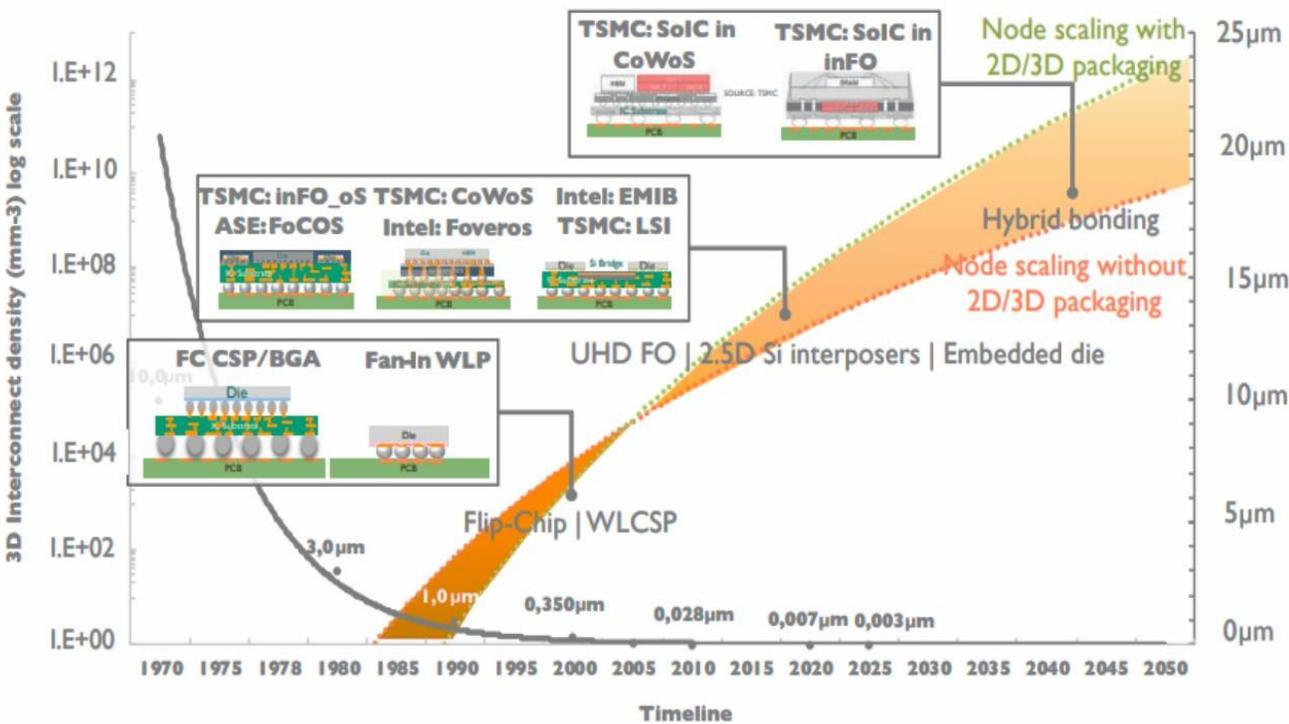
大规模芯片及Chiplet封装案例介绍

Chiplet及2.5D工艺开发进展汇报

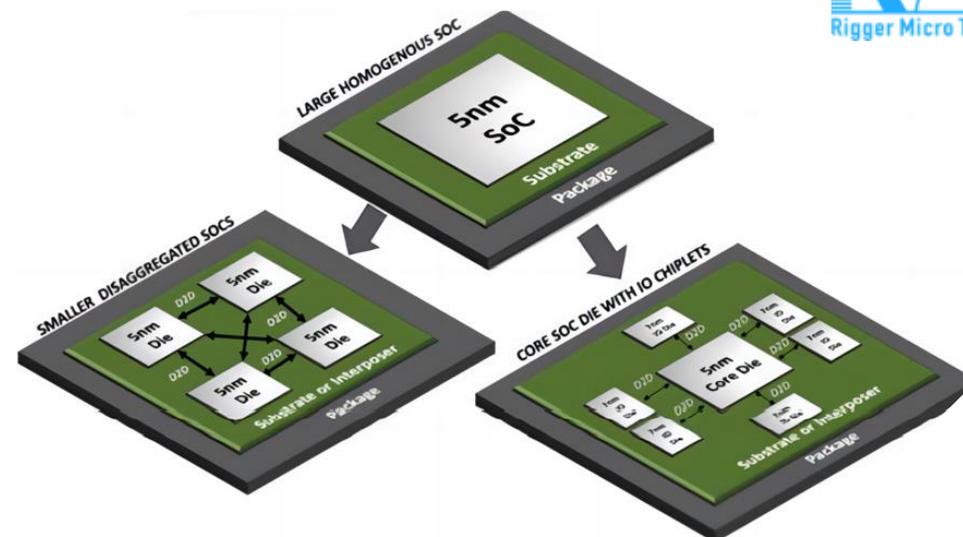
➤ More than Moore

-半导体封装技术演进路线图

1970-2050 semiconductor packaging roadmap

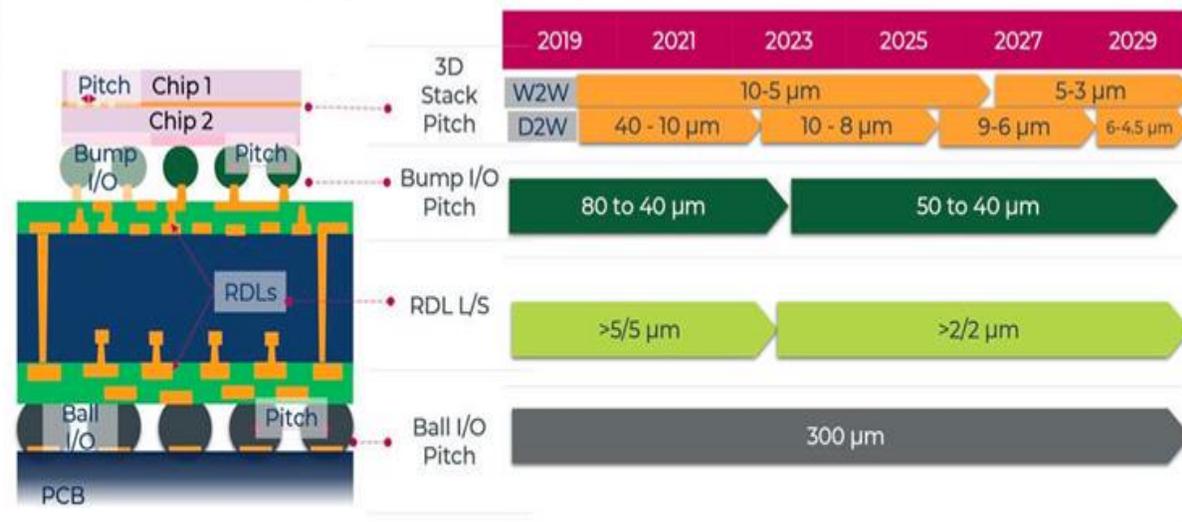


Source: Yole



Chiplet概念奠定了后摩尔时代的发展

Advanced Packaging Roadmap -IO pitch & RDL L/S



Roadmap represents minimum values at HVM production. Does not include R&D capability.

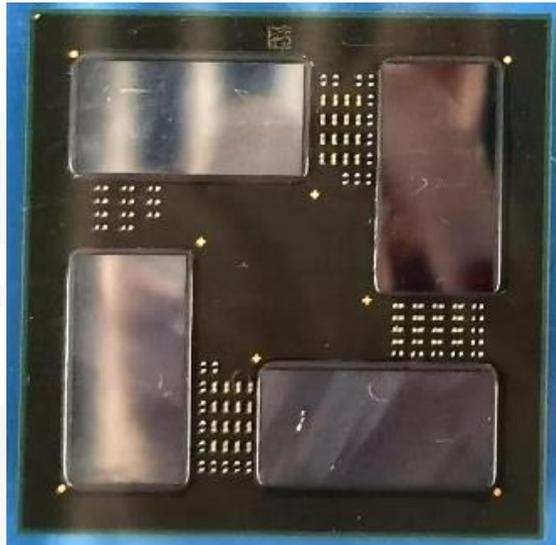
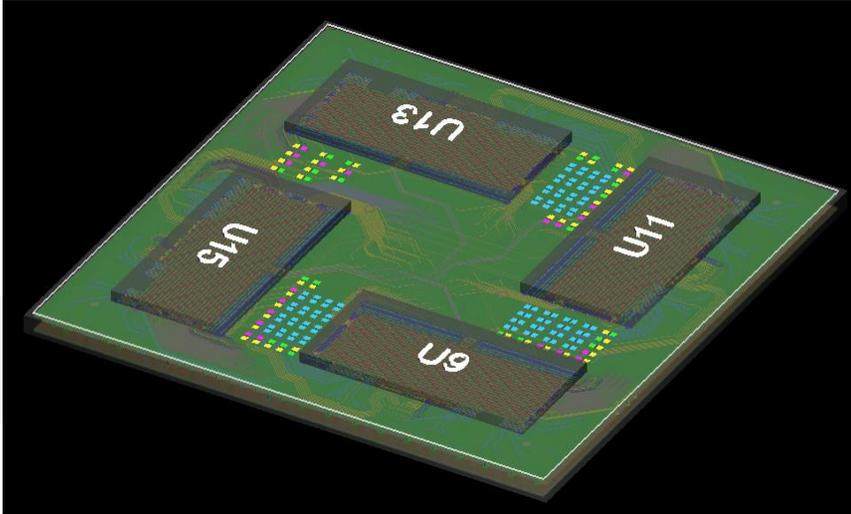
Chiplet DSP项目概况

DSP*4

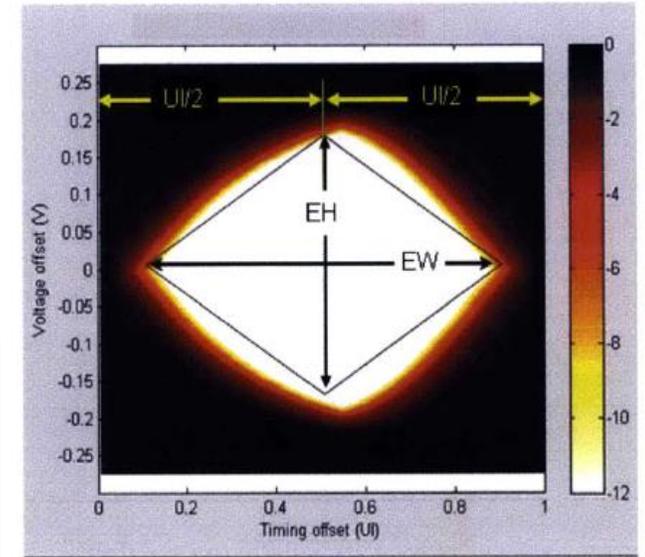
1. 204B x4*4 20Gbps

2. SRIO x4*4 20Gbps

3. Power Dissipation: 30W Total



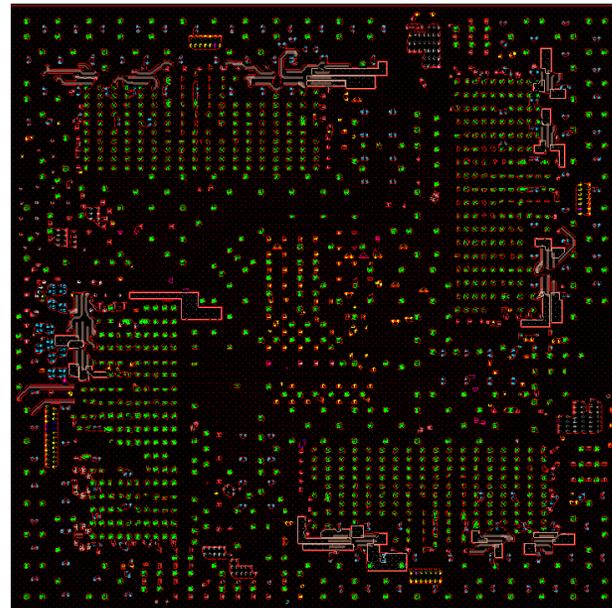
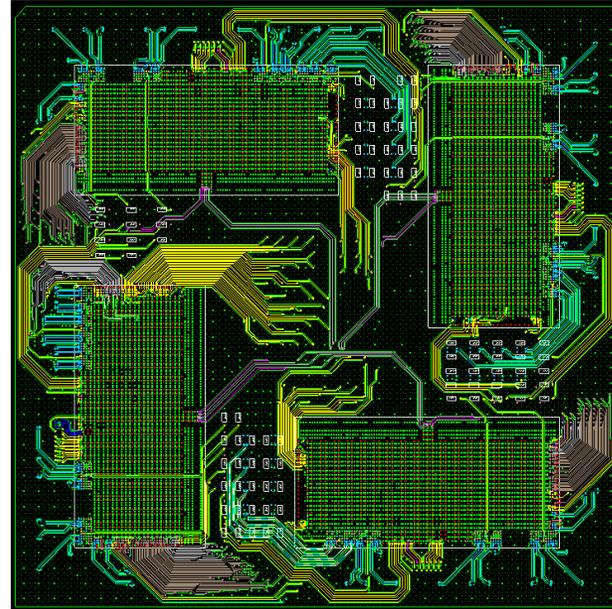
PKG Type		FCBGA
PKG Size (mm)		40x40
Die Size (mm)		17*8.5 x4
Die THK (um)		780
Substrate	Layer / THK (mm)	10L / 1.26
	Core THK (um)	820
	PP THK (um)	30
	SR THK(um)	20
	Core Type	MCL-E705G
	PP Type	GZ41
	SR Type	AUS703



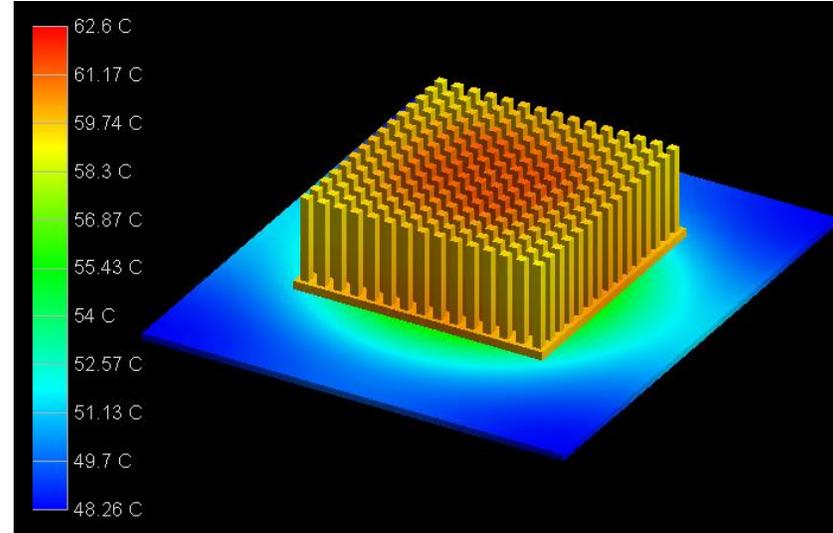
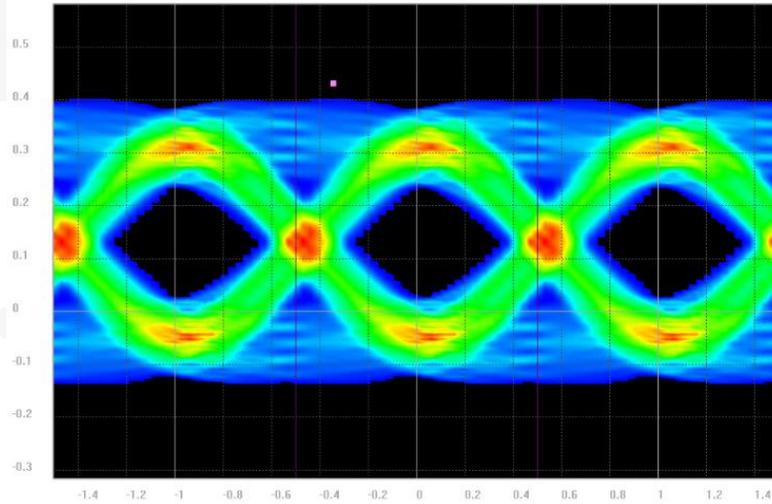
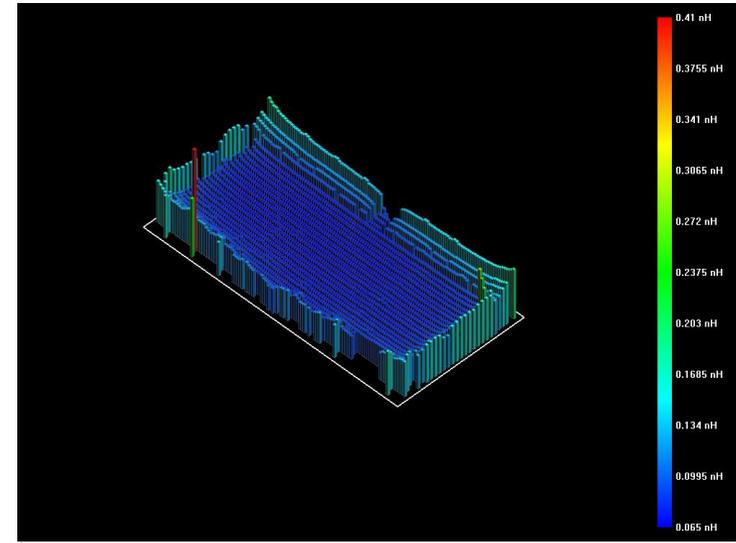
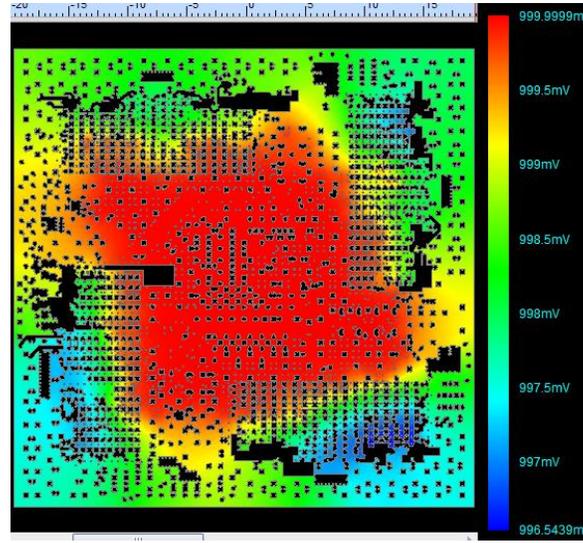
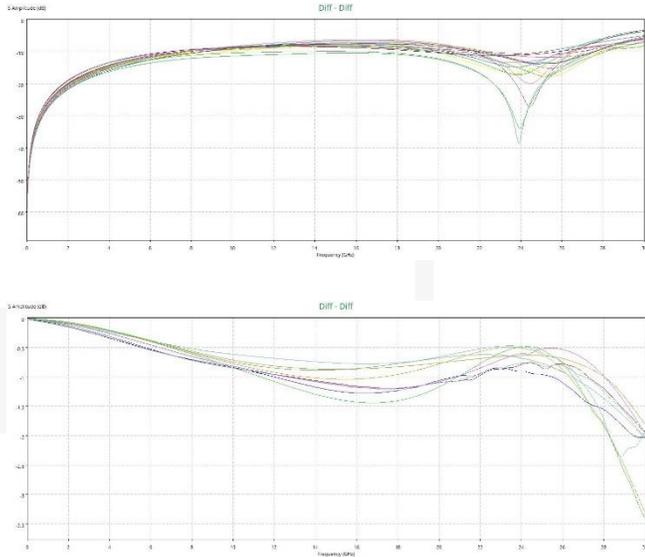
Eye Width (ps) after CTLE	= ~0.3 UI = 37.5
Eye Height (mV) after CTLE	= ~10

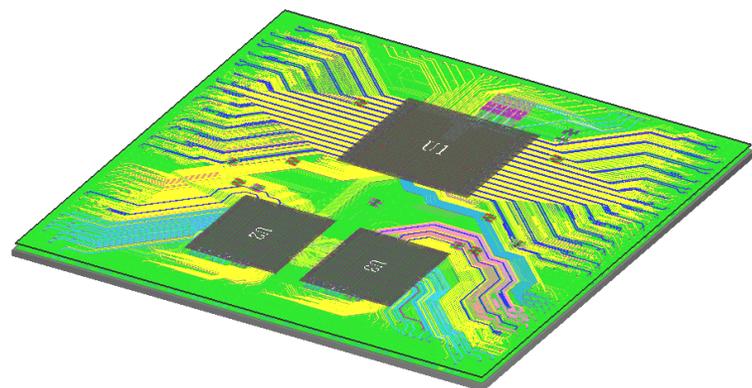
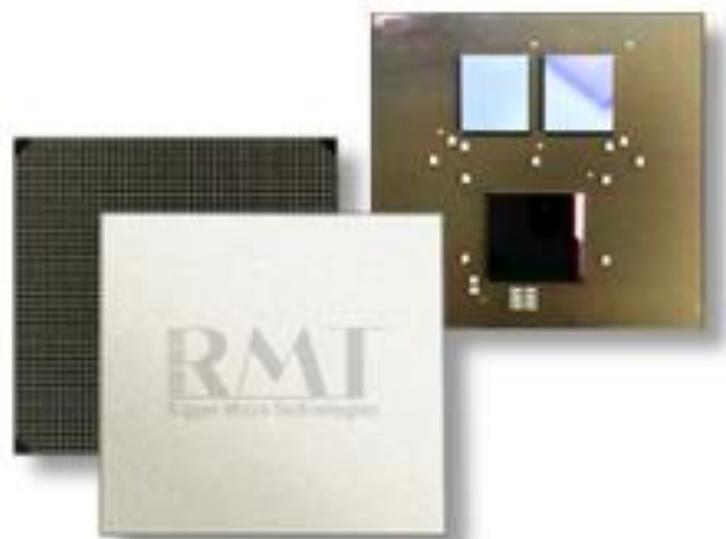
技术特点

- 1.多DIE产品的设计: Minimize PKG Size/stackup;
- 2.多通道互连设计, 保证通道间的隔离以及每个通道的信号质量。
 - a).L2/L4/L7为主要信号走线层, 其中主要是芯片之间的互连线以及需要引出的高速信号线以及差分信号线。
 - b).L1/L3/L5/L8为地层, 在信号层的相邻层设置大面积地平面层, 保证信号的电流回路、阻抗完整等指标。
 - c).L6/L9为主要电源层, 大面积的电源平面可以保证电源的回路电感, 电源压降、通流量等指标满足要求



部分仿真结果





应用领域：Server CPU

PKG Type		FCBGA
PKG Size (mm)		61x61
Die Size (mm)		16x16;13x11*2
Die THK (um)		780
Substrate	Layer / THK (mm)	10L / 1.25
	Core THK (um)	820
	PP THK (um)	30
	SR THK(um)	25
	Core Type	MCL-E705G
	PP Type	GZ41
	SR Type	AUS703

主要参数:

- 1.PCIE 3.0 8Gbps
- 2.DDR3 1066 Mbps
- 3.XAUI 6.25Gbps
- 4.VDD CORE:0.9V 40A
- 4.Power Dissipation: 50W

Spec:

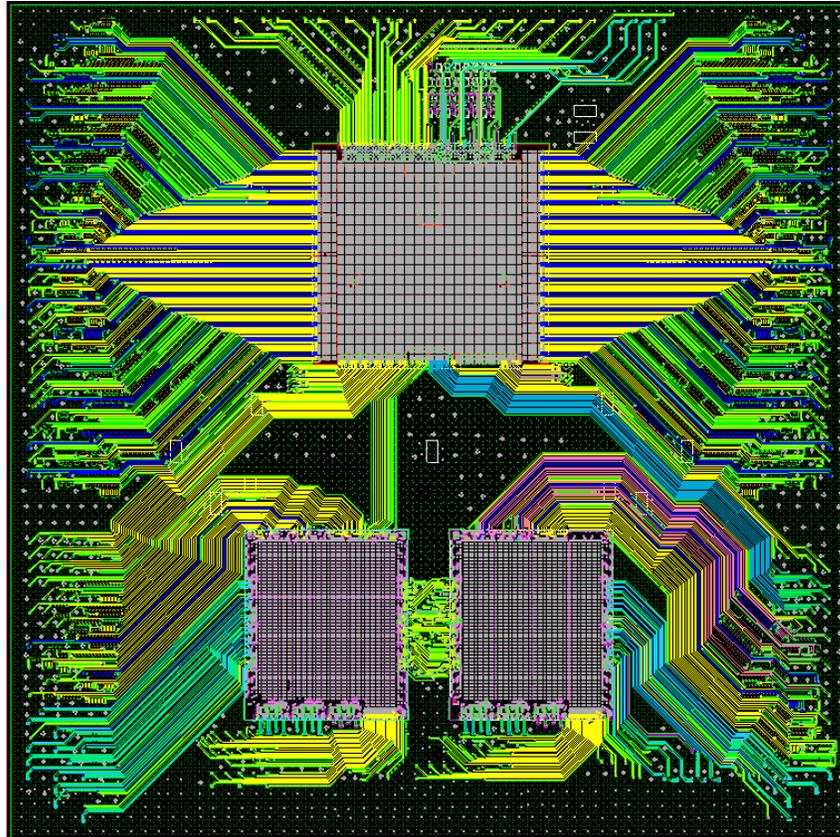
- FPGA: 单端 50+/-10%Ω
- 高速信号差分对的阻抗按100+/-10%欧姆管控
- 差损大于-1dB;回损小于-20dB
- 高速差分对N与P的线长要等长, 建议按差值≤50um管控; 同一个Group内的TX或RX所有差分对线长差异(即Max线长与Min线长的差值), 建议按差值≤500um管控。

基板设计

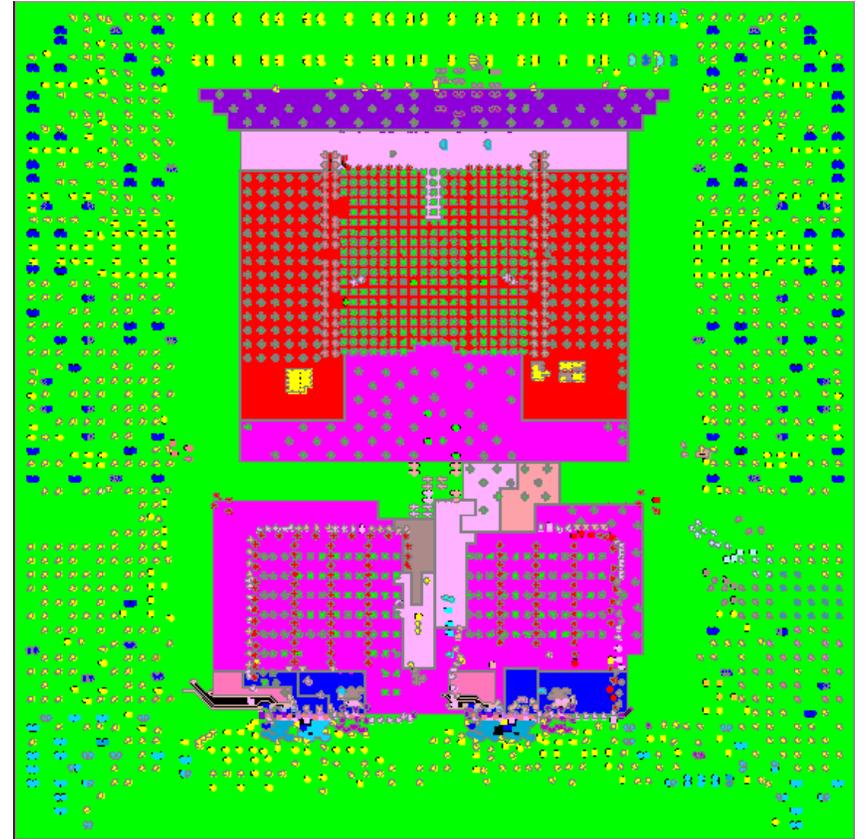
1.高密度走线设计：保证信号质量(两层走线)

a)DQ [0-3] $(32+72)*4=416$

2.大电流、多电源设计处理

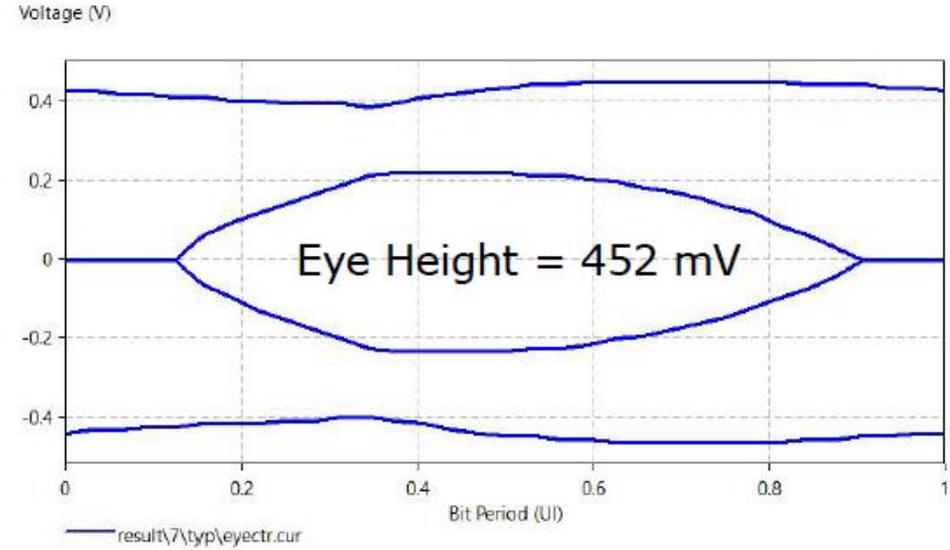
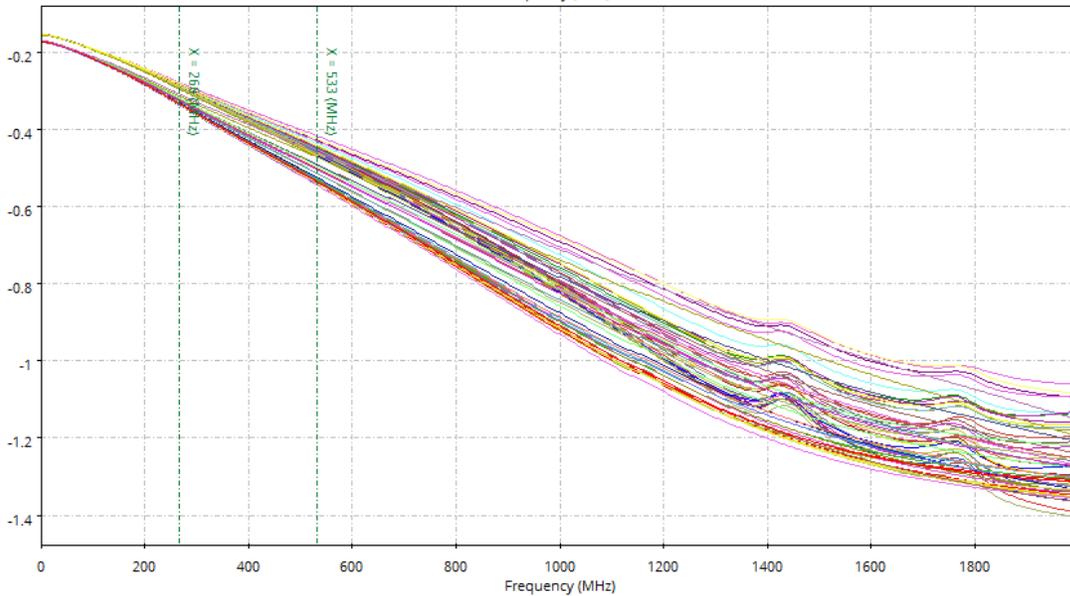
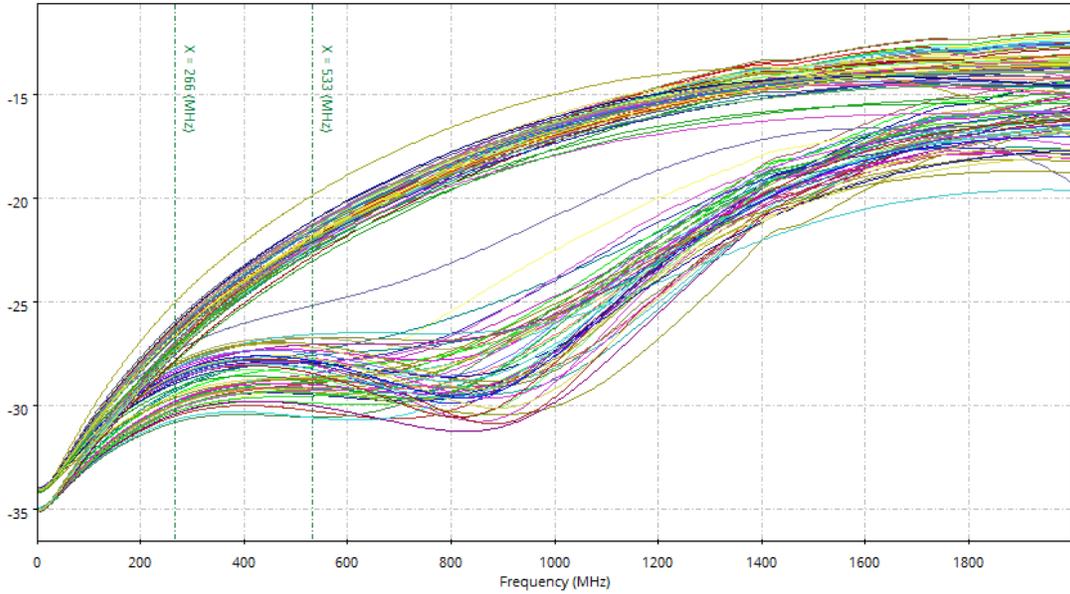


L2



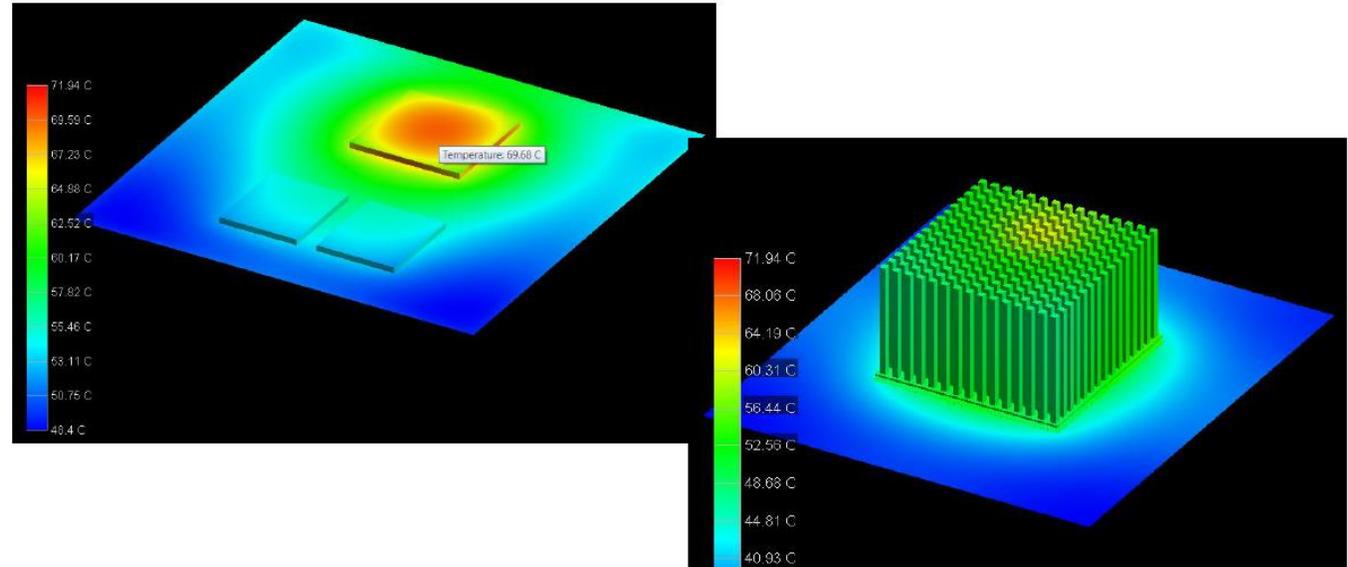
L6

部分仿真结果

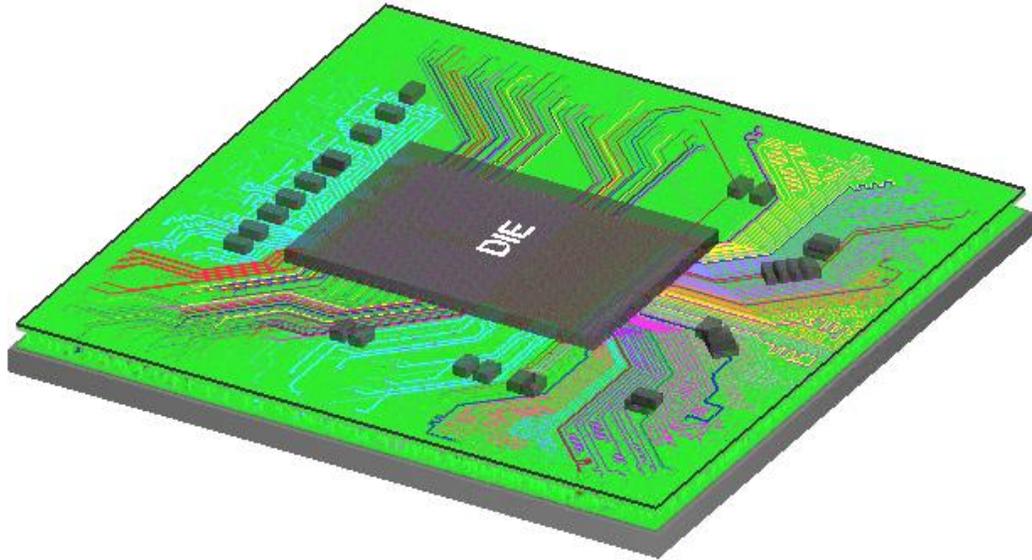


环境温度 25 °C
 环境空气流动速度: 3 m/s
 加上铜制散热器, CPU最高温度为72度左右

CPU power (U1)	40W
FPGA power (U2)	5W
FPGA power (U3)	5W



GDDR6产品



应用领域: GPU

PKG Type		FCBGA
PKG Size (mm)		37.5x37.5
Die Size (mm)		12.5x17.8
Die THK (um)		780
Substrate	Layer / THK (mm)	12L / 1.36
	Core THK (um)	820
	PP THK (um)	30
	SR THK(um)	25
	Core Type	MCL-E705G
	PP Type	GL102
	SR Type	AUS703

主要参数指标

- 1. GDDR6:16Gbps
- 2. PCIe 4.0:16Gbps
- 2. HDMI:6Gbps
- 3.VDD CORE:0.9V 80A/30A
- 4. Power Dissipation: 100W

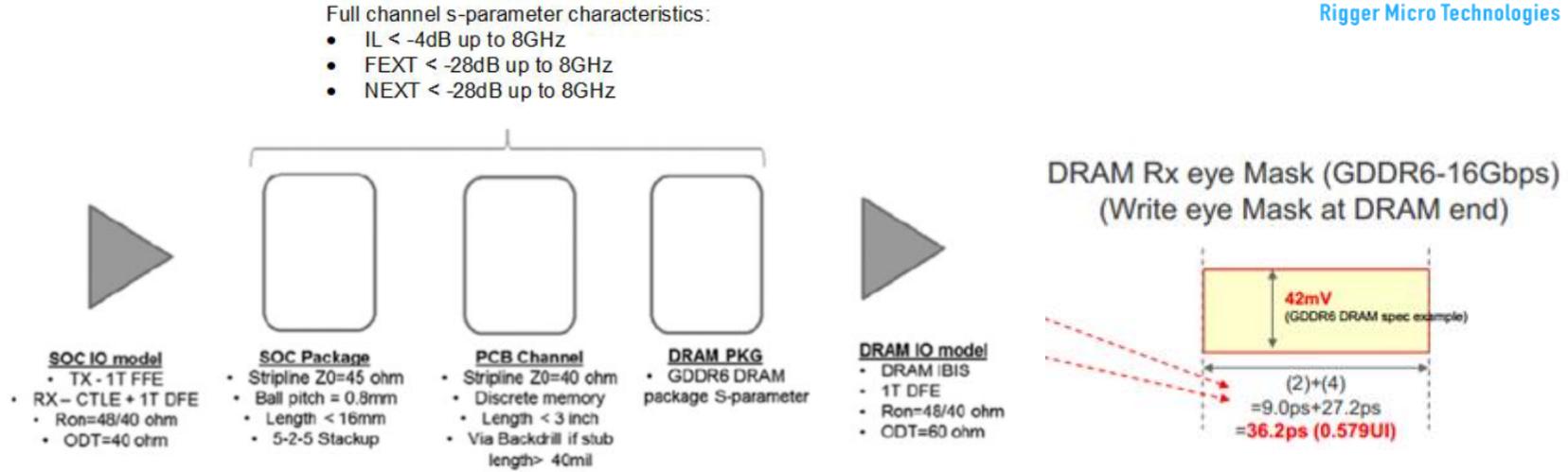


Figure 4: Typical GDDR6 Reference Channel meeting 16Gb/s Requirements

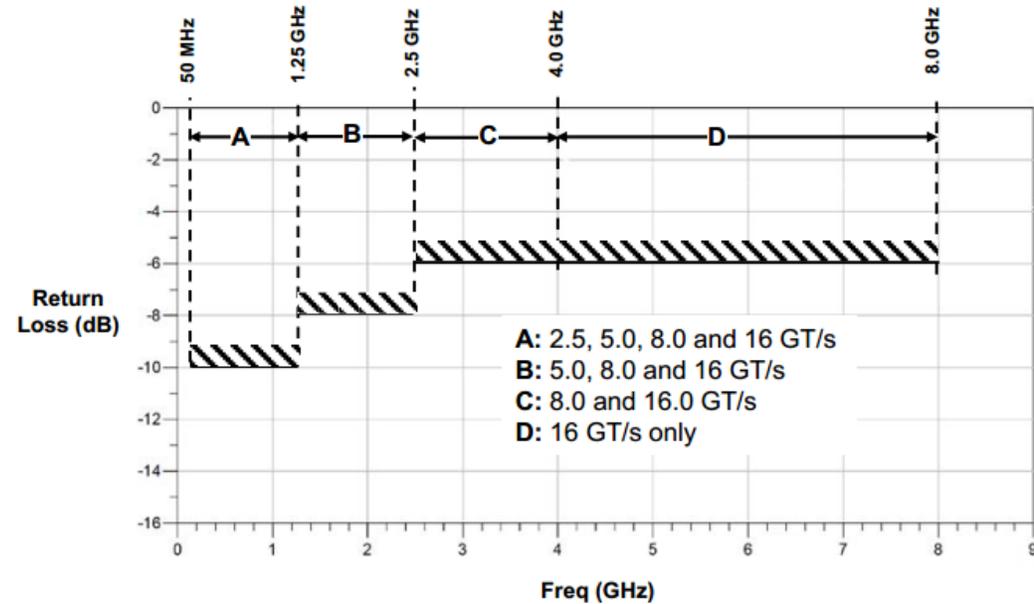
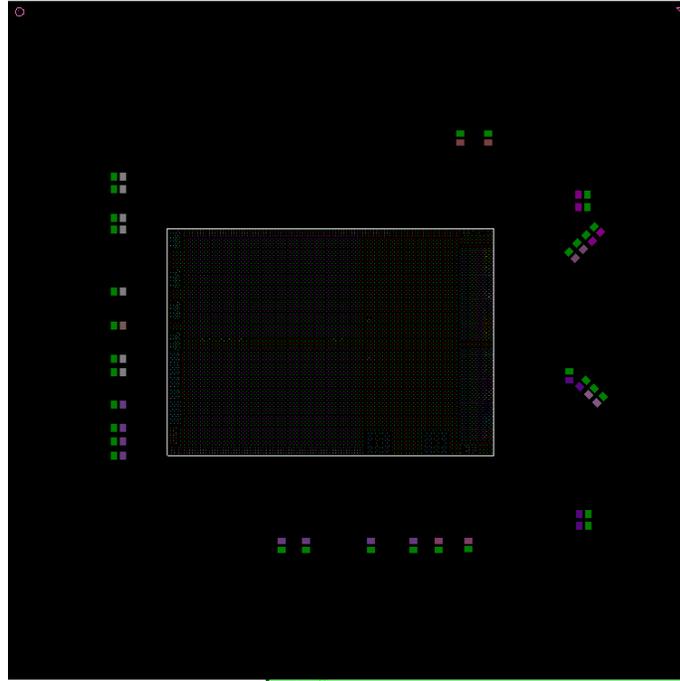


Figure 8-19: Tx, Rx Differential Return Loss Mask

技术特点

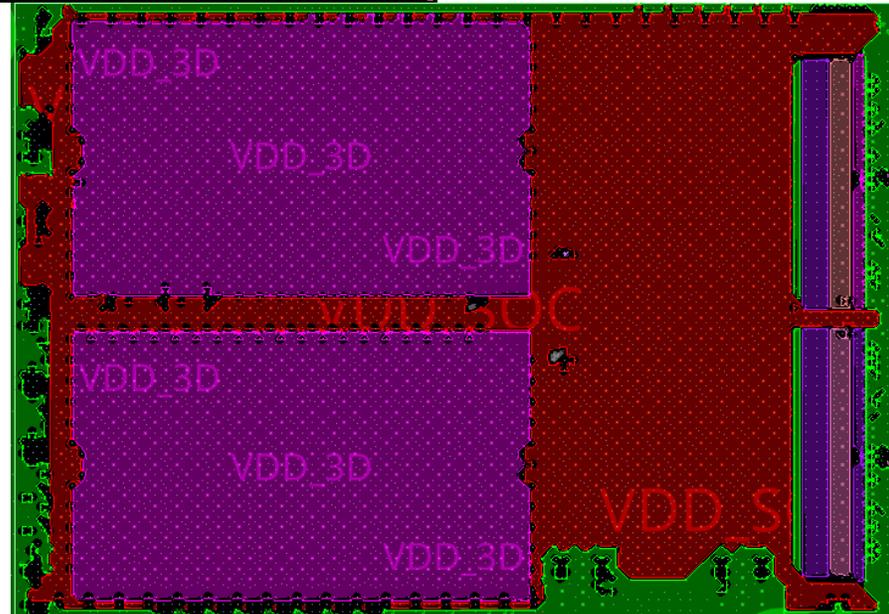
1. 针对高速信号的设计:

- a) 阻抗匹配;
- b) 隔离度控制;
- c) 等长要求等;

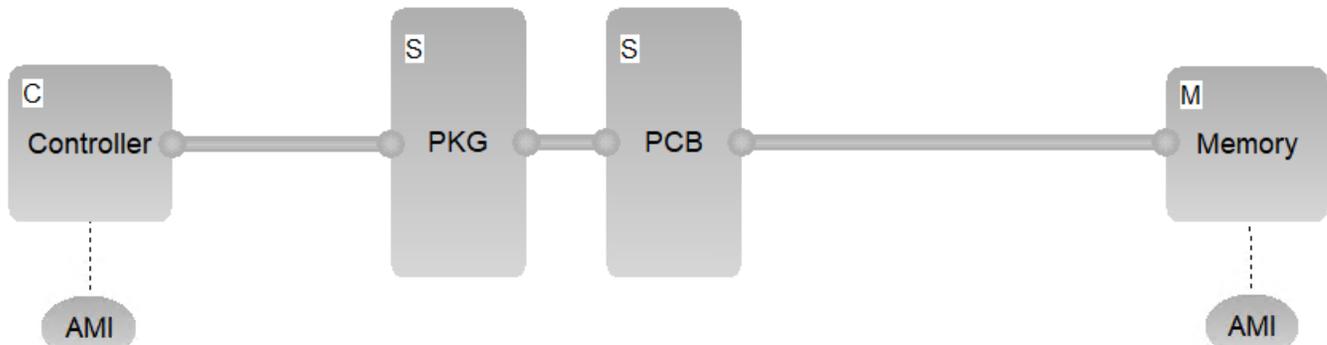


2. 对于电源平面的最优化处理: 完整的连接性

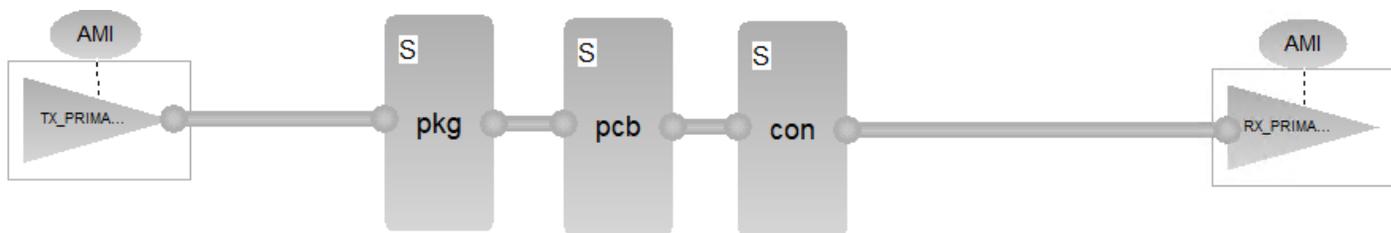
3. 选择搭配电容容值和数量优化电源PI性能



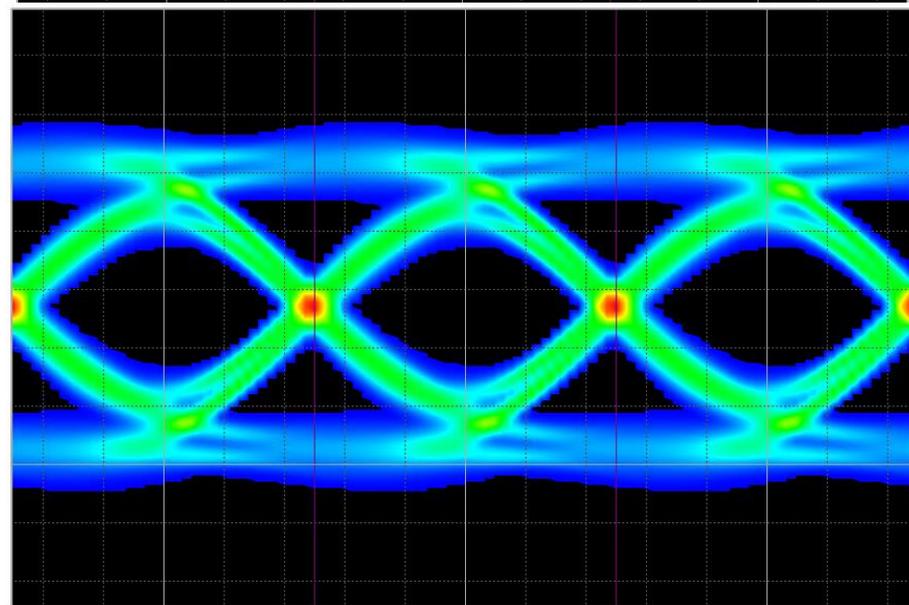
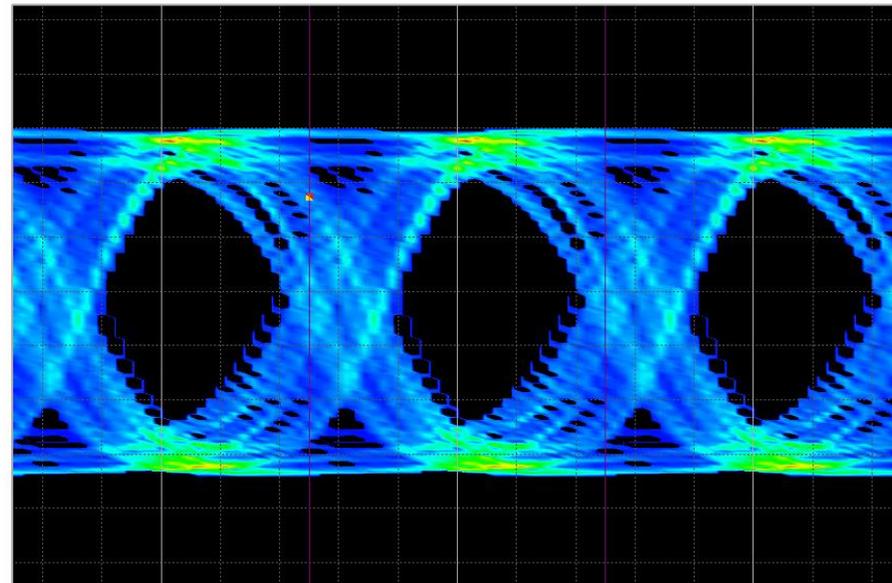
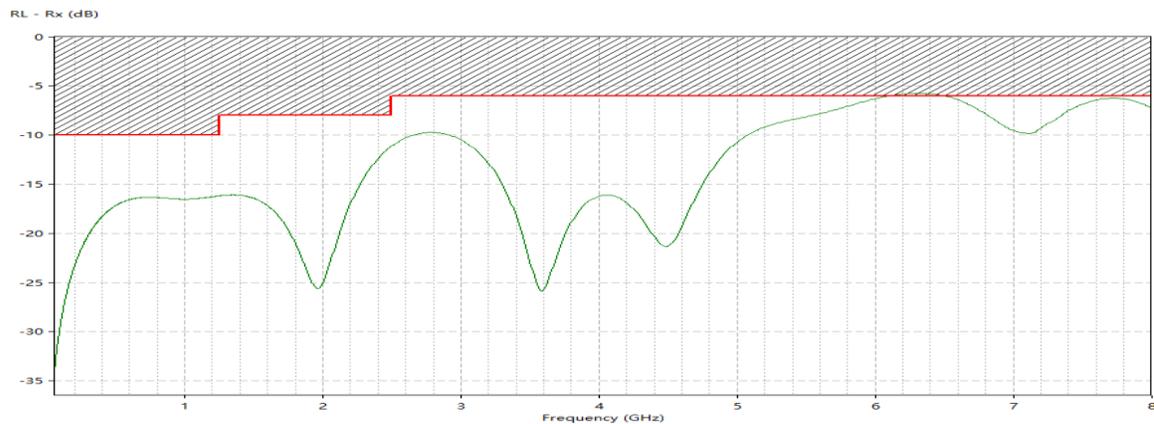
仿真结果

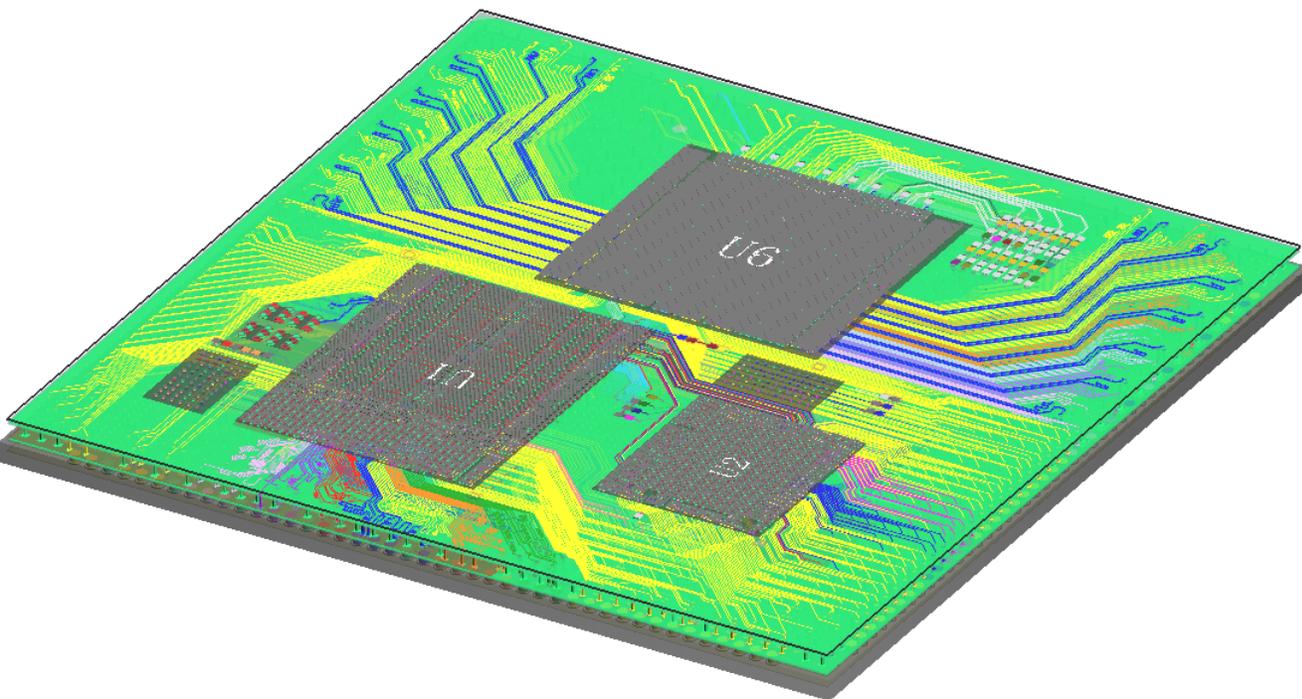


GDDR6 拓扑



PCIe 拓扑



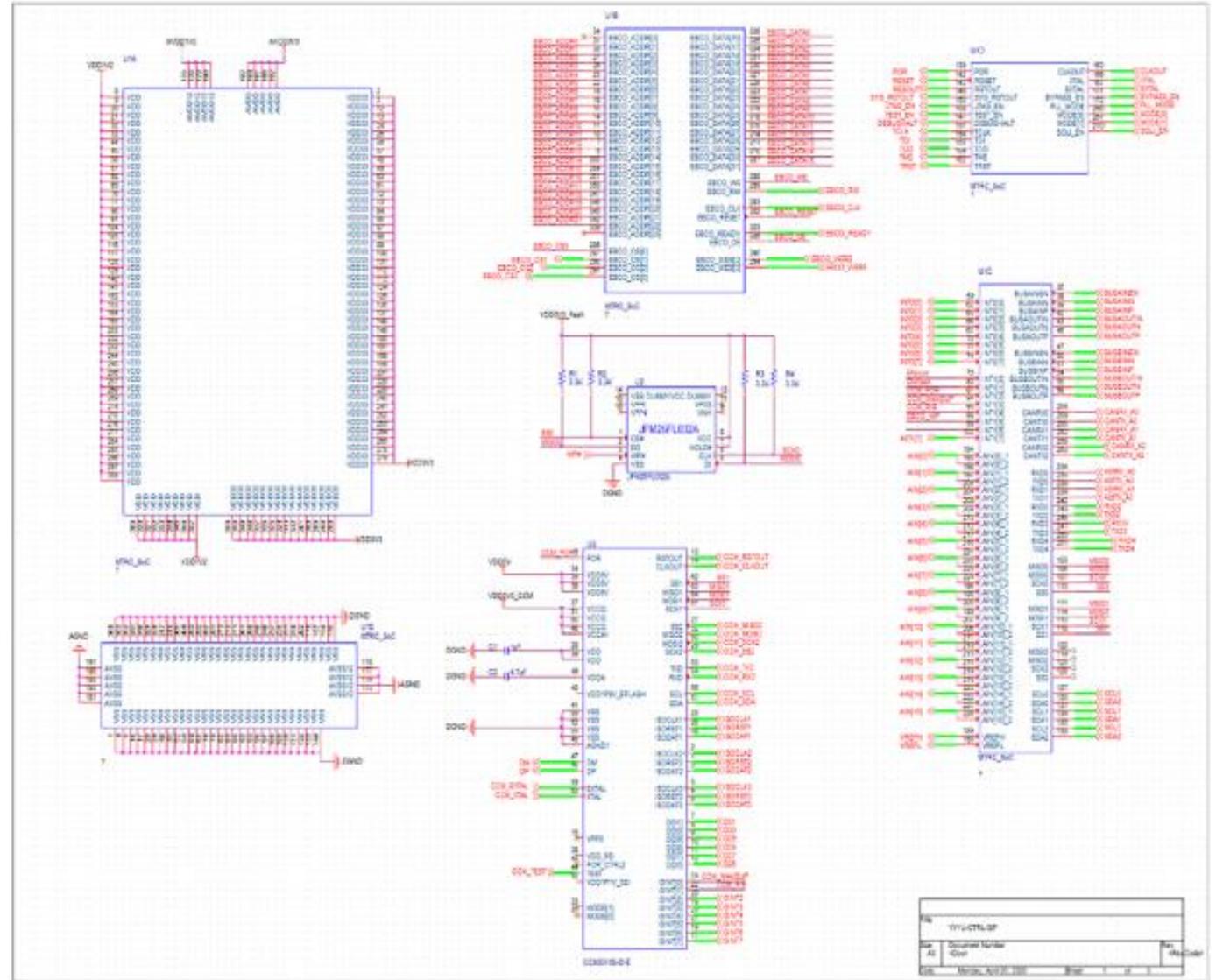


应用领域：计算机微系统

PKG Type		FCBGA
PKG Size (mm)		50x50
Die Size (mm)		17x16;14x19;11x10;3.6x6
Die THK (um)		780
Substrate	Layer / THK (mm)	10L / 1.25
	Core THK (um)	820
	PP THK (um)	30
	SR THK(um)	25
	Core Type	MCL-E705G
	PP Type	GZ41
	SR Type	SR7300G

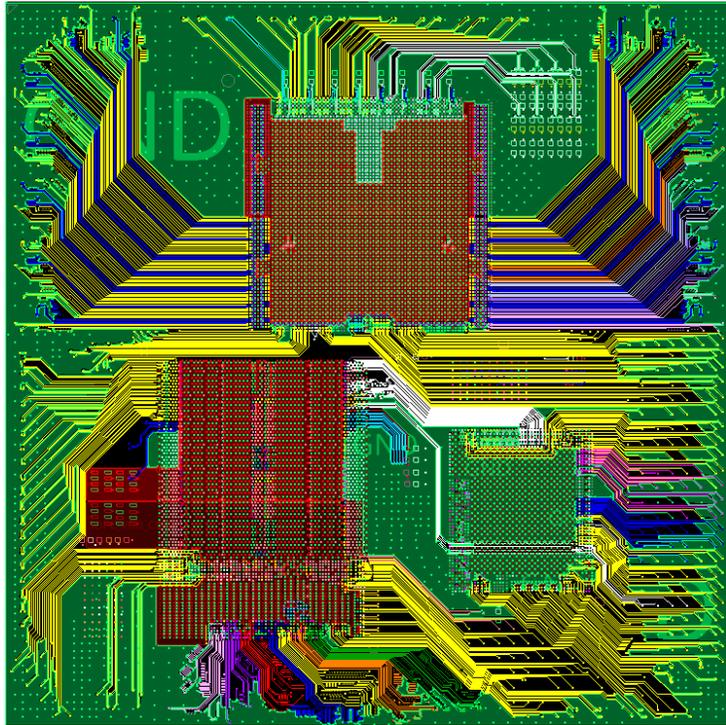
主要参数

- 1. PCIe 3.0 8 Gbps
- 2. DDR3 2133Mbps
- 3. USB 2.0
- 4. VDD CORE:1V 40A
- 5. Power Dissipation: 50W+30W

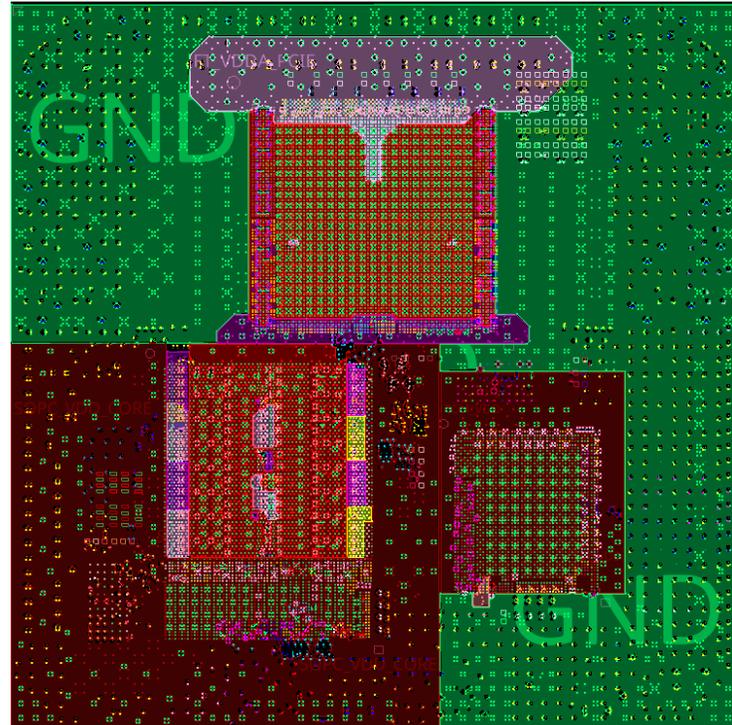


技术特点

- 1.提供复杂芯片SiP原理图设计;
- 2.多芯片互连信号、电源连接性、完整性设计;
- 3.多芯片大尺寸封装翘曲控制 (覆铜率: 对称层<10%)

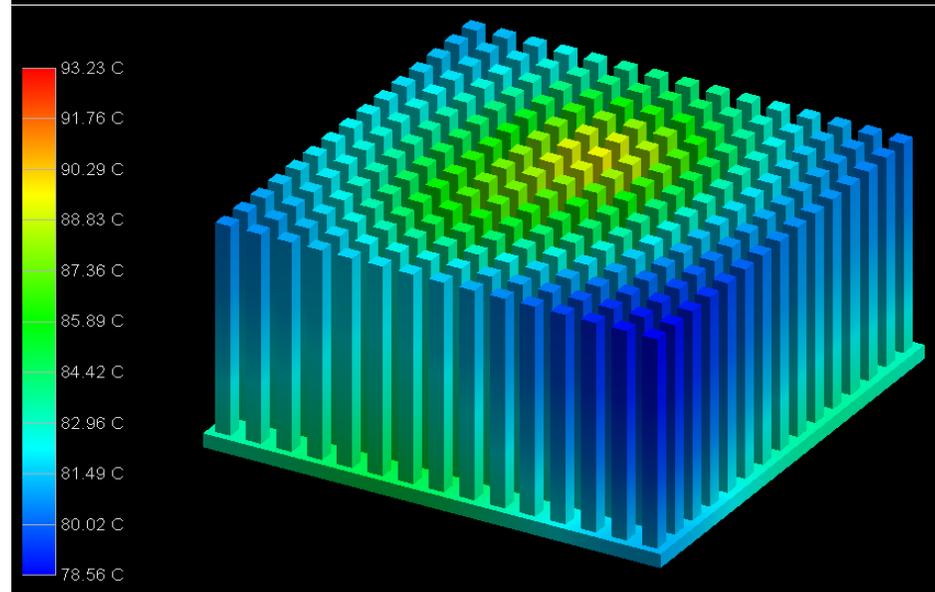
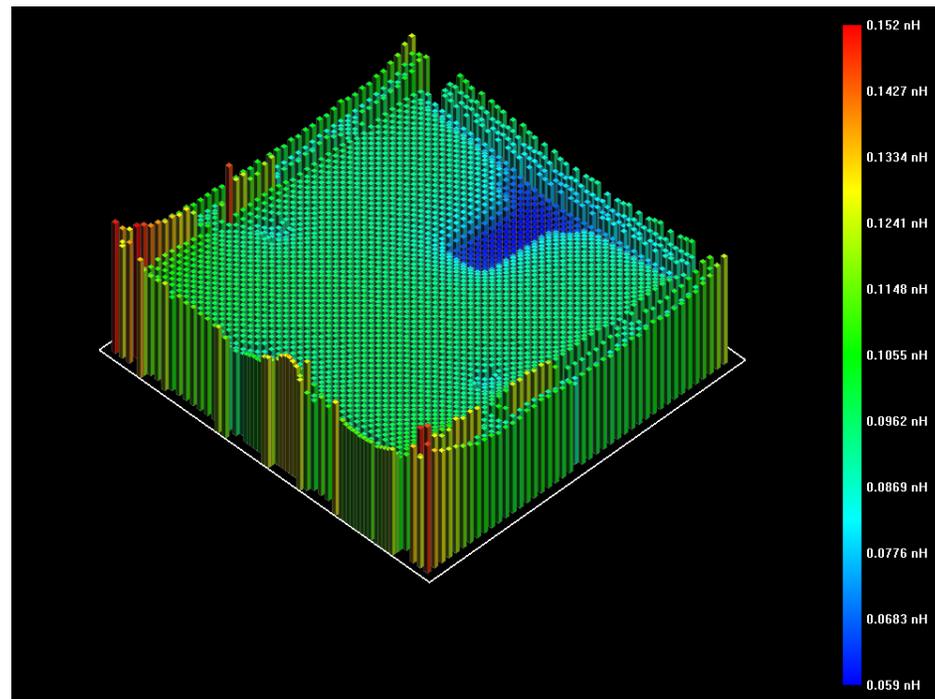
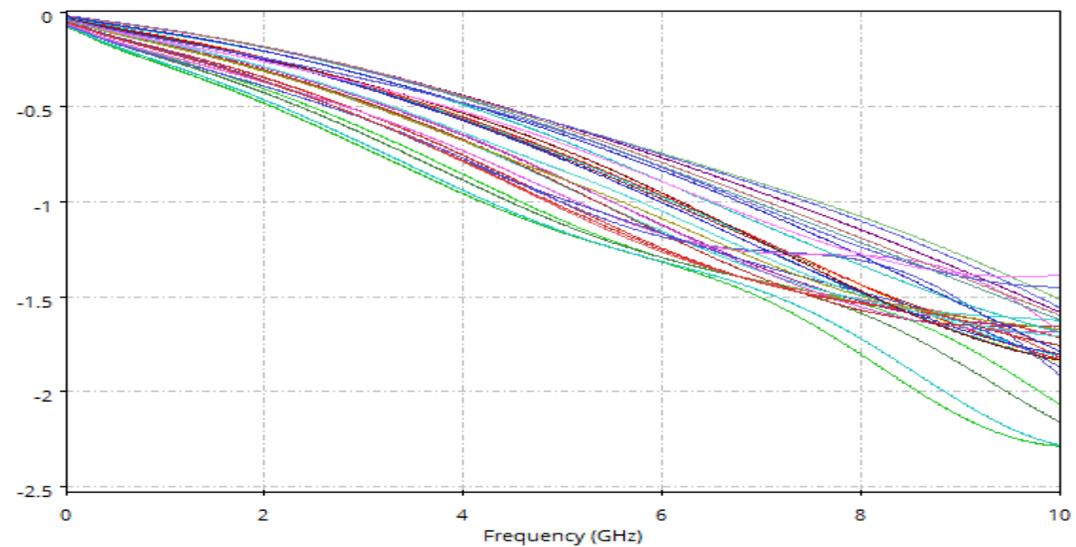
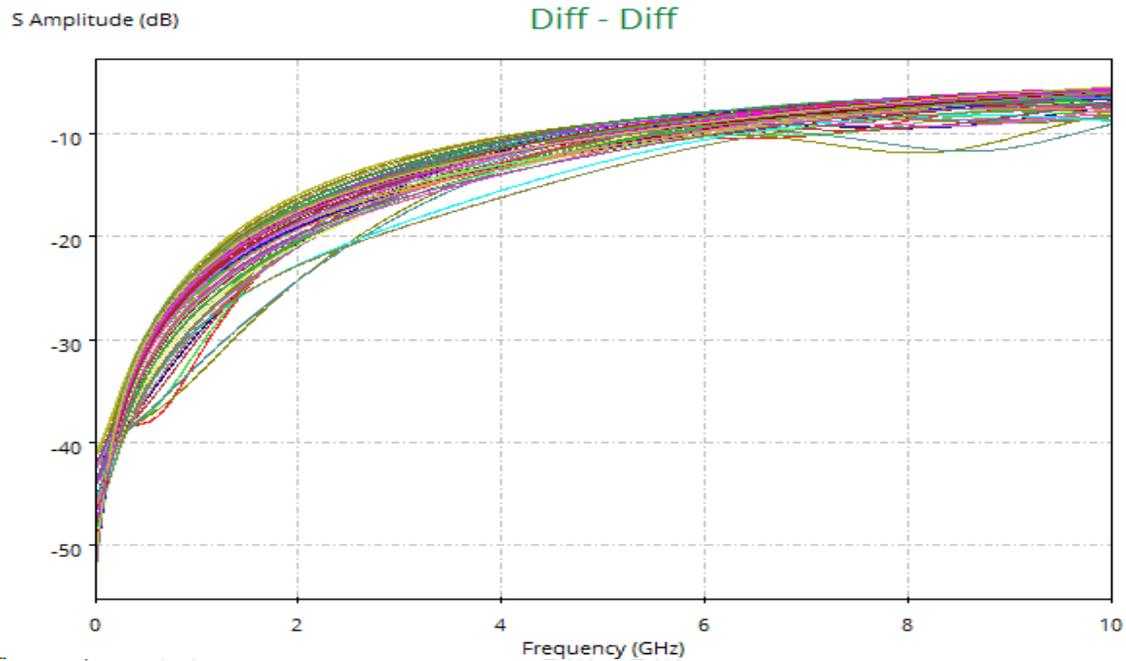


L2

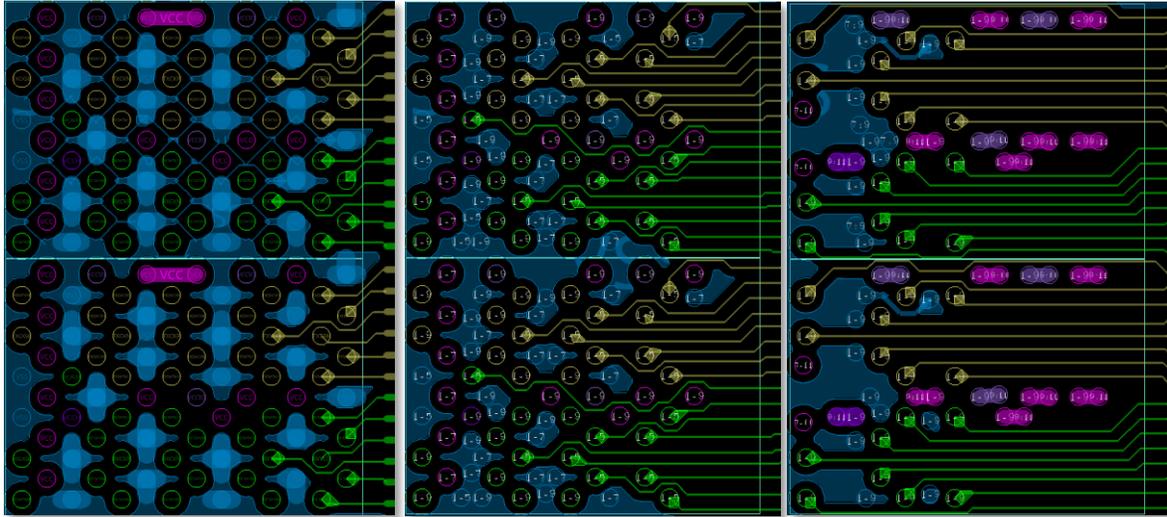


L6

部分仿真结果



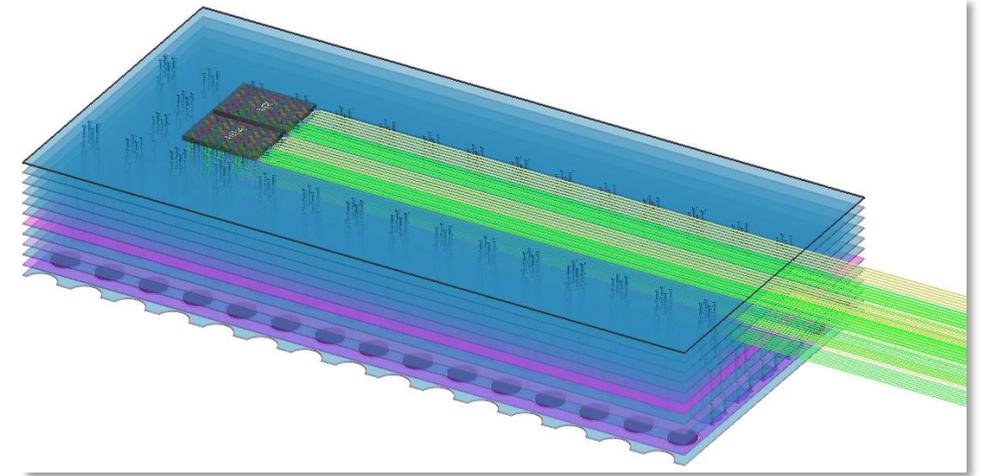
UCIe D2D



Routing@L1

Routing@L3

Routing@L5



3D View

1. 5+2+5 Structure
2. Die size 12*16.5mm
3. Die to die 25mm
4. Route layer:1、3、 5, refer to layer:2、 4、 6

Design Purpose:

- 1, UCIe SP X16 sample substrate design SI/PI analysis(Data rate:16Gbps);
- 2, Compare IL and XTK with all options and meet UCIe standard requirement in 25mm.

Data Rate	4-16Gb/s	24-32Gb/s
Overall (Eye Closure due to Channel)		
Eye Height	40mV	40mV
Eye Width (rectangular eye mask with specified eye height)	0.75 UI	0.65 UI with Equalization Enabled

● 设计优化过程:

--从平行线长度、出线端间距、蛇形绕线增加距离、信号之间隔地线、地过孔设计来优化串扰的影响。

方案#	层数	信号走线层	VSS参考层	Die to Die	Single End Line (S/L/S)	Diff. Pair (S'/L/S/L/S')	Inside FC Line L/S	NET	S11 (dB) @8Ghz	S21(dB) @8Ghz	FEXT XTALK(dB) @8Ghz		
方案一	10层	2、4	1、3、5	25mm	40/18/40 um	40/18/40/18/40um	12/12 um	TX	-8	-2.4	-17		
								RX	-8.5	-2.4	-19		
方案二	10层	2、4	1、3、5	5mm	40/18/40 um	40/18/40/18/40um	12/12 um	TX	-11	-1.2	-14.5		
								RX	-10.5	-1.1	-16		
方案三	12层	1、3、5	2、4、6	25mm	100/18/100 um	130/18/40/18/130um	12/12 um	TX	-10.5	-2	-15		
								RX	-9.5	-2.2	-19		
方案四	12层	1、3、5	2、4、6	5mm	100/18/100 um	130/18/40/18/130um	12/12 um	TX	-9.5	-0.9	-21		
								RX	-9	-1.4	-16		
方案五	12层	1、3、5	2、4、6	25mm	100/18/100 um (在1/3/5层, 分别选3根信号)	130/18/40/18/130um	12/12 um	TX	-10	-2	-23		
								RX	-8	-2.4	-17.5		
方案六	12层	1、3、5	2、4、6	25mm	100/18/100 um(1/3/5部分线蛇形走线)	130/18/40/18/130um	12/12 um	TX	-9.5	-0.9	-21		
								RX	-9	-1.4	-16		
方案七	12层	1、3、5	2、4、6	25mm	100/18/100 um(出线端拉开距离)	130/18/40/18/130um	12/12 um	TX	-10	-2	-23		
								RX	-8	-2.4	-17.5		
方案八	12层	1	2、4、6	25mm	33/68 um	18/40um	15um	TX[0-15]	-13	-1.5	-24.6		
		3、5	2、4、6		18/54um			12um	RX[0-15]	-14	-1.5	-22.7	
											RX13	-27	
											RX9	-23.5	
											RX8	-23	
方案九	12层	1	2、4、6	25mm	33/68 um	18/40um	11um	TX[0-15]	-18.5	-1.7	-26.5		
		3、5	2、4、6		18/54um			12um	RX[0-15]	-18.5	-1.7	-25	
											RX13	-29	
											RX9	-26	
											RX8	-25	
方案十	12层	1	2、4、6	25mm	33/68 um	18/40um	12um	TX[0-15]	-19.5	-1.78	-27		
		3、5	2、4、6		18/54um			12um	RX[0-15]	-19.5	-1.78	-27.5	
											1	RX13	-30
											3	RX9	-36
											5	RX8	-30.6

仿真结果

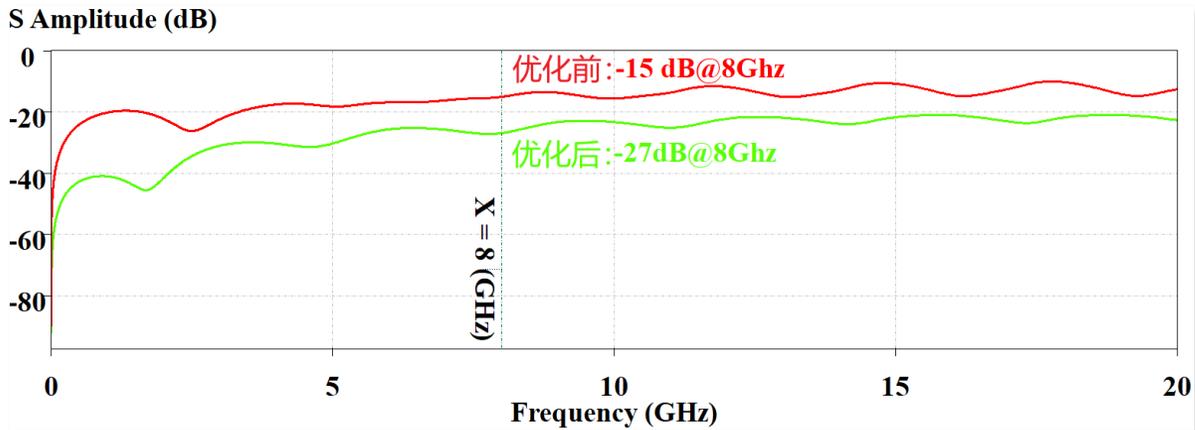
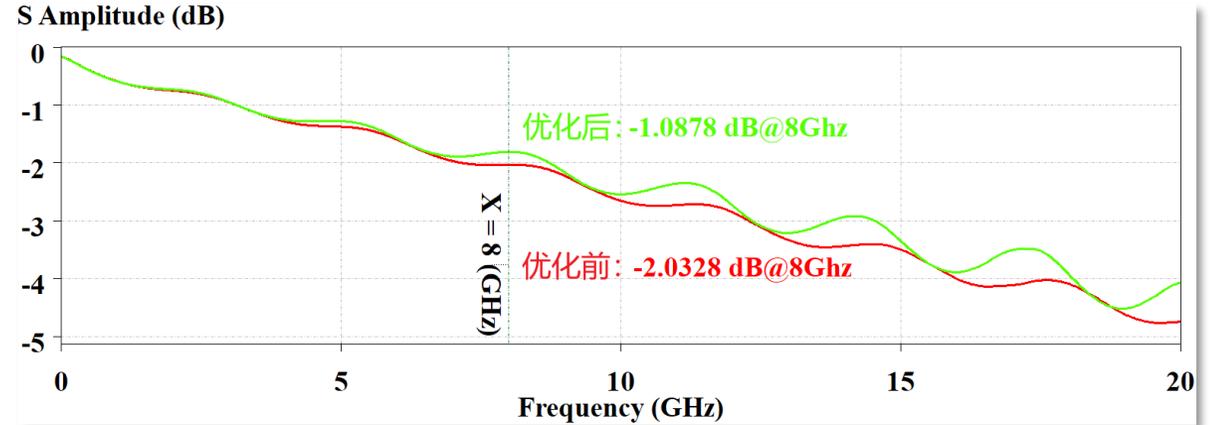
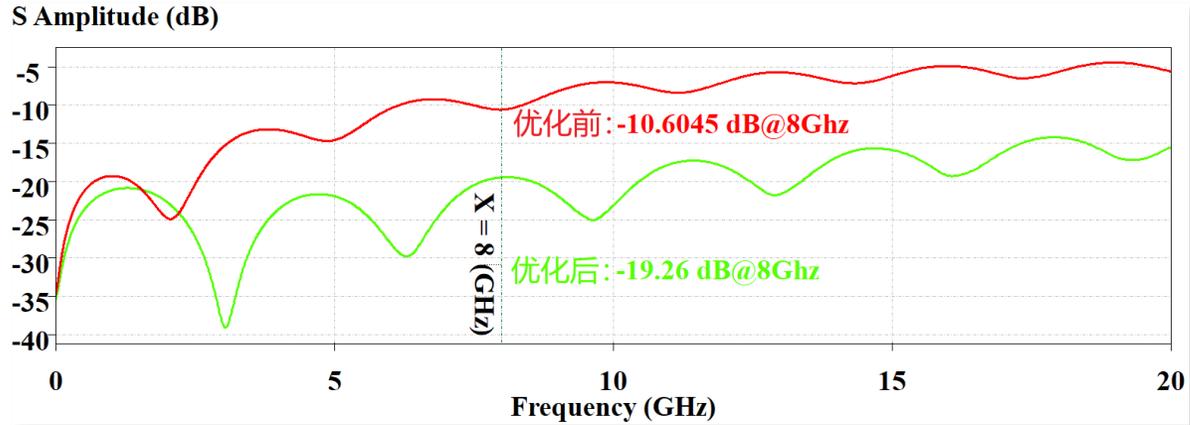
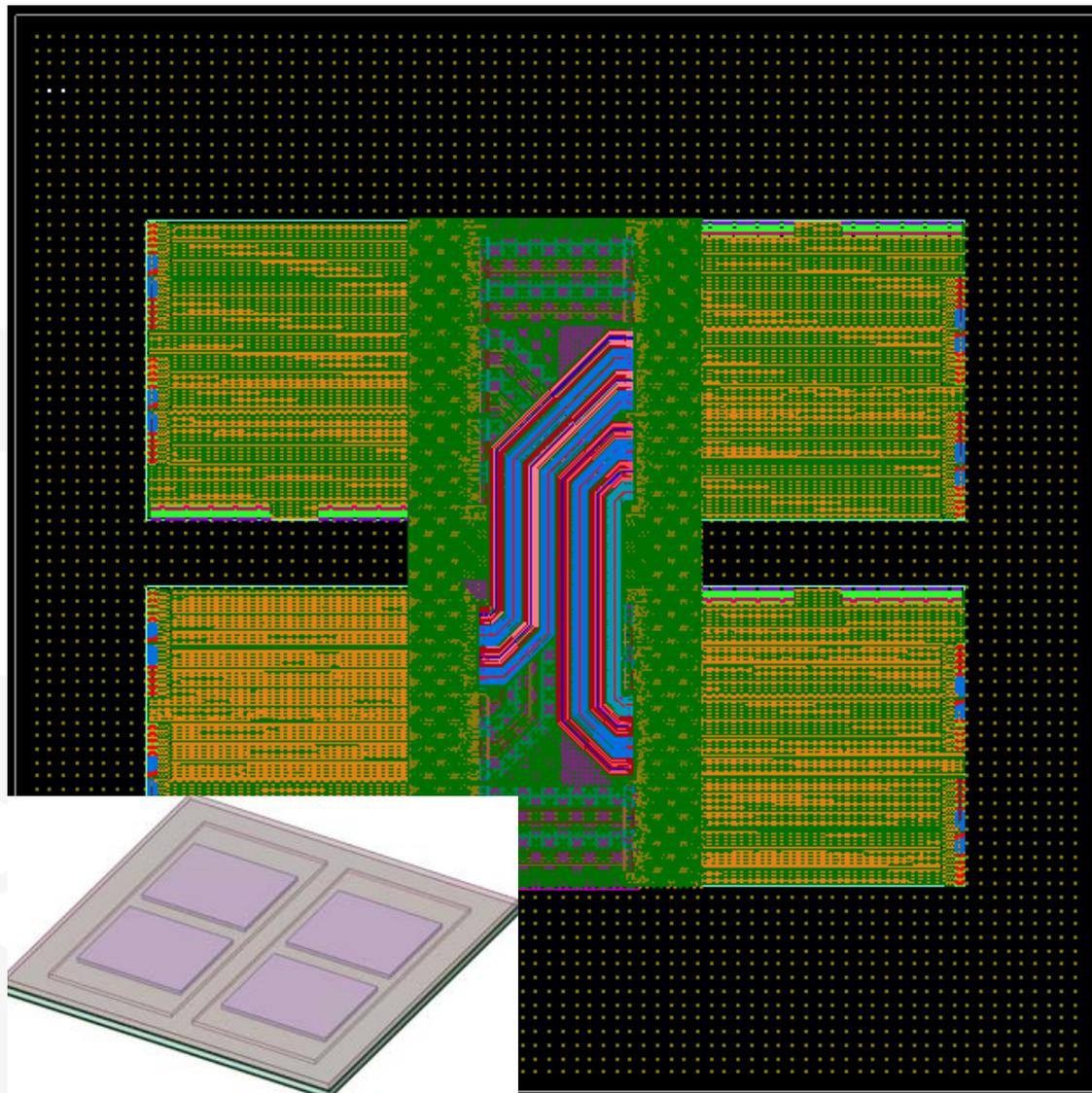


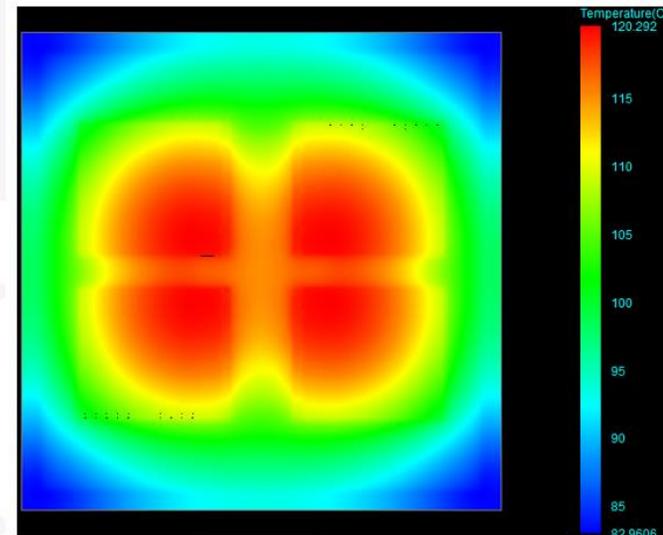
Illustration note:

Selected one of the key signals and display the comparison of S11 and S21 parameter curves before and after, as well as the comparison of crosstalk with adjacent lines.

定制化D2D 同构方案



- Temperature contours of Result (3D view)
环境温度25 °C
环境空气流动速度: 3 m/s



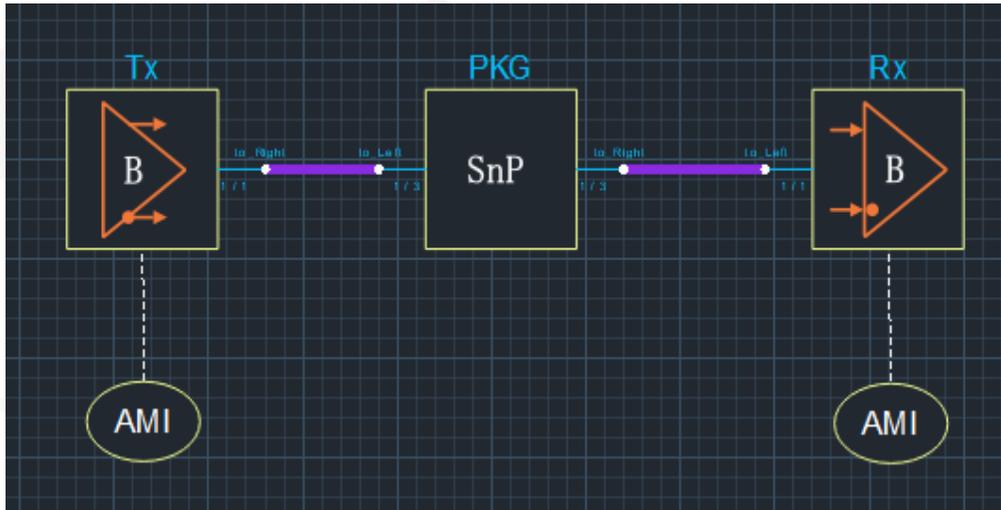
- 采用LpDDR5协议的 D2D高速互联 35bit x 8Gbps
- 产品尺寸80x80mm，基板叠层采用8+2+8结构，总厚度1.62mm；
- 四合一FC+散热盖子封装结构，芯片尺寸 22.3x25.3mm；
- 主要信号线走2/4/6/8层，实现拓扑结构互连。
- PCIe5.0，LpDDR5等高速接口

技术参数

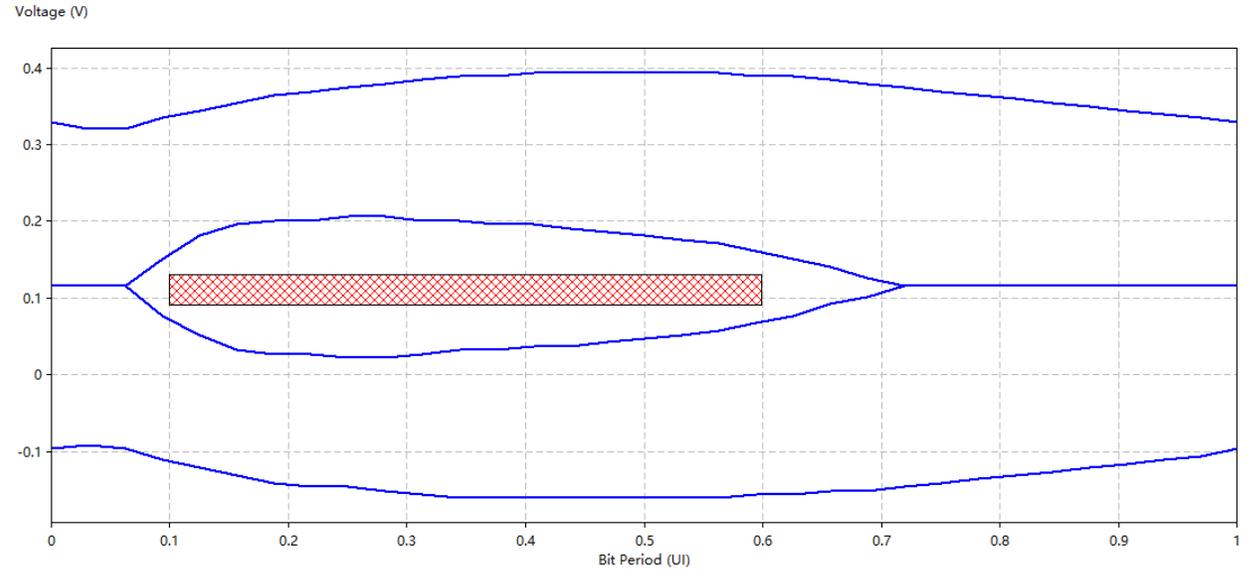
➤ D2D时域仿真设置:

- 速率8Gbps
- 码形: PRBS31
- 拓扑结构如下图所示
- Ideal power

D2D_TX_AMI\aks_d2dp_io_tx_ami.ibs

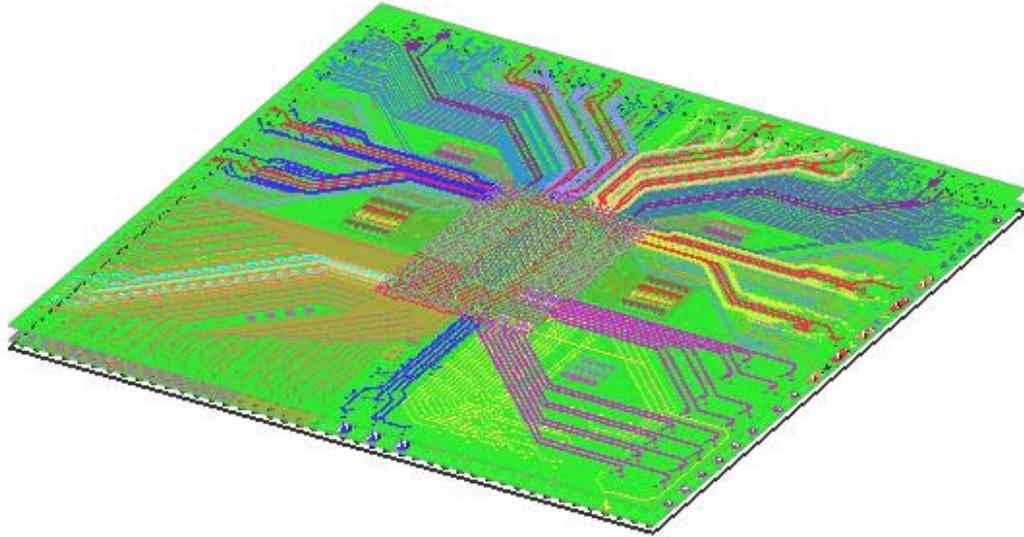


D2D_RX_AMI\aks_d2dp_io_Rtx_ami.ibs



红色方框按照模板0.5UI,40mV进行设置, 眼图结果

DPU产品



应用领域：DPU

PKG Type		FCBGA
PKG Size (mm)		45x45
Die Size (mm)		10*15
Die THK (um)		780
Substrate	Layer / THK (mm)	10L / 1.26
	Core THK (um)	820
	PP THK (um)	30
	SR THK(um)	20
	Core Type	MCL-E705G
	PP Type	GZ41
	SR Type	SR7300

主要参数

1.PCIE 4.0 x16 16Gbps

2.DDR4 x16 3200Mbps

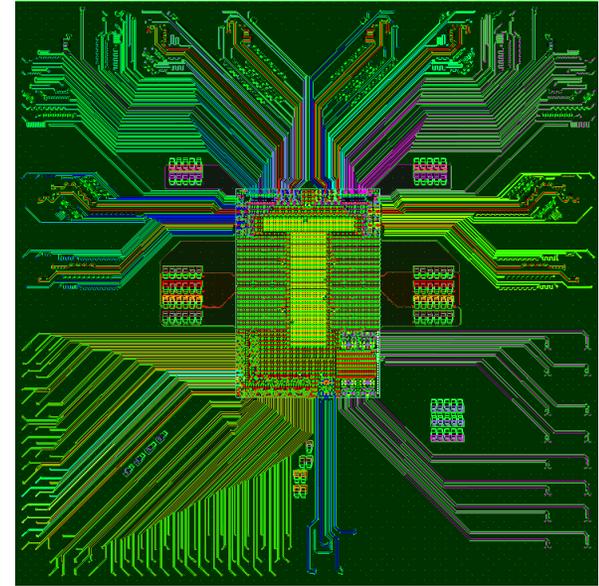
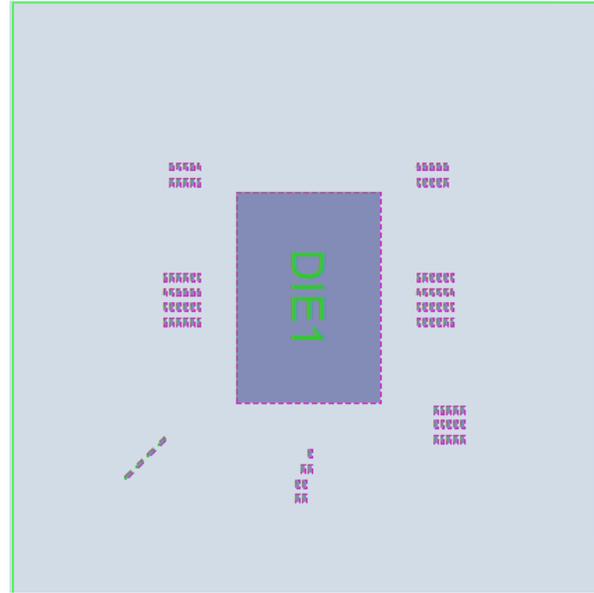
3.ETH x4 10Gbps

4.Power Dissipation: 40W

Category	Item	Targets
Impedance	TX / RX / CLK	72.95~97.5ohm, suggest 85ohm
PKG	Skew within differential pair	<1ps
	Differential insertion loss	-1.5dB<8GHz
	Differential return loss	-15dB<8GHz, -10dB<16GHz
	Common mode return loss	-6dB<16GHz
	Common mode to differential mode conversion loss	-20dB<16GHz
	Differential to common mode conversion loss	-20dB<16GHz
	Differential crosstalk coupling (Near-end crosstalk between TX and RX at die side, all attackers)	-50dB<8GHz
	Differential crosstalk coupling (Far-end crosstalk between TX and TX, or RX and RX, all attackers)	-40dB<8GHz
Power	Vph	DC: 1% AC: 3%
	Vp/VptxX/Vpdig	DC: 1% AC: < 5%
Eye	width / height	0.3UI / 15mV

技术特点

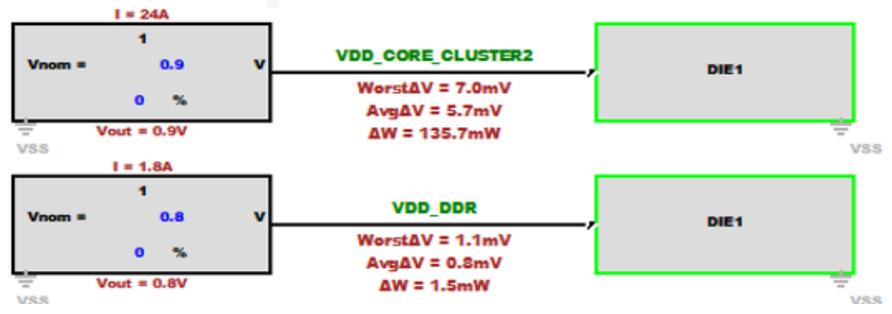
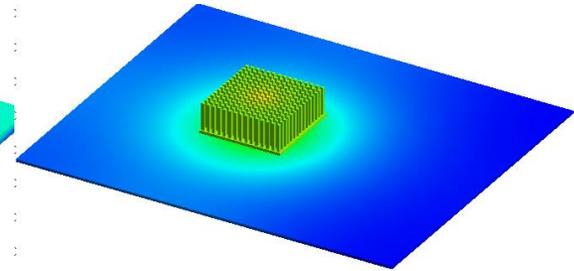
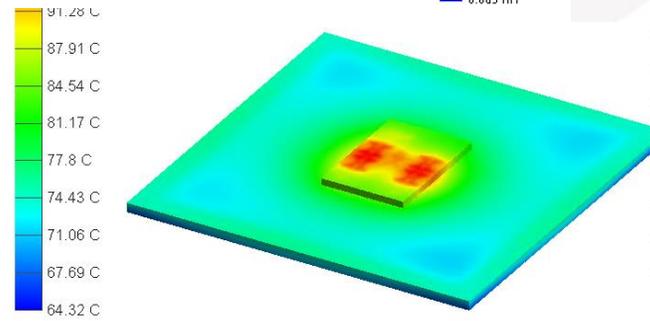
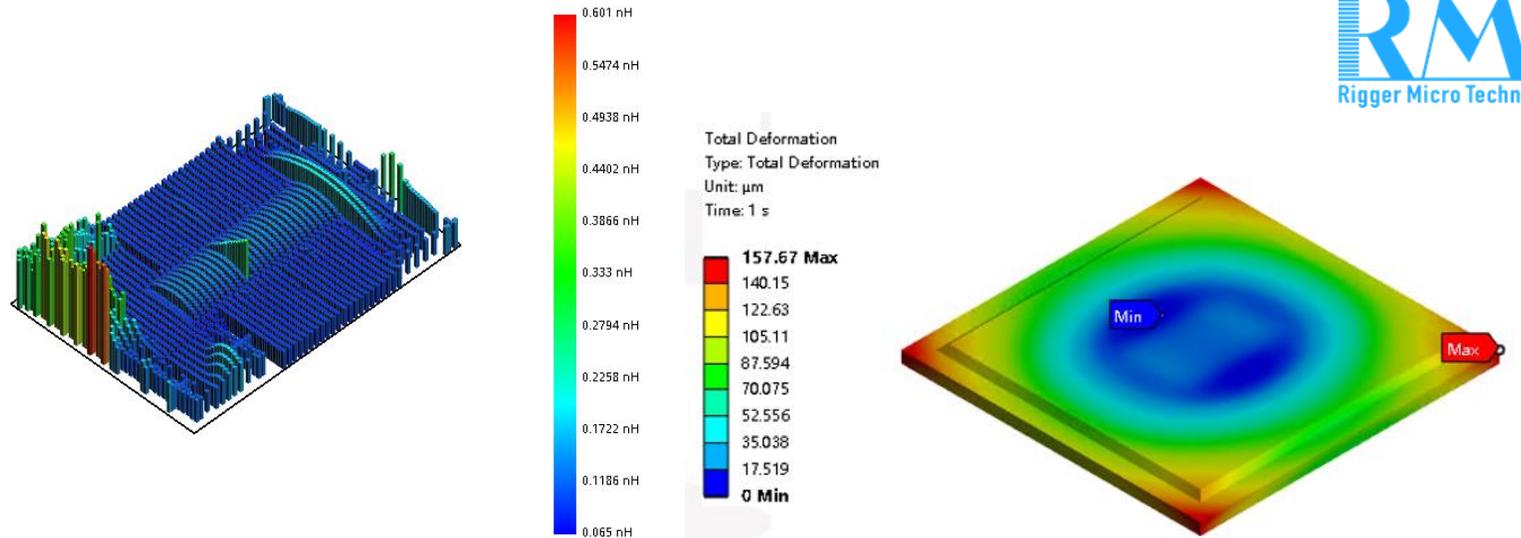
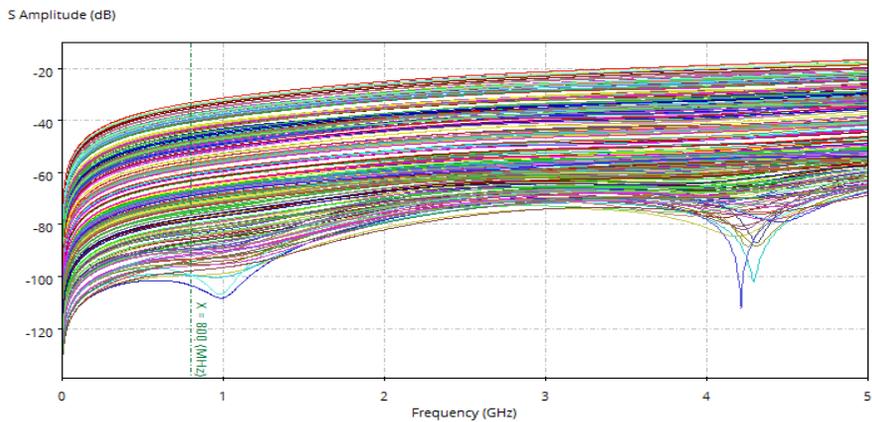
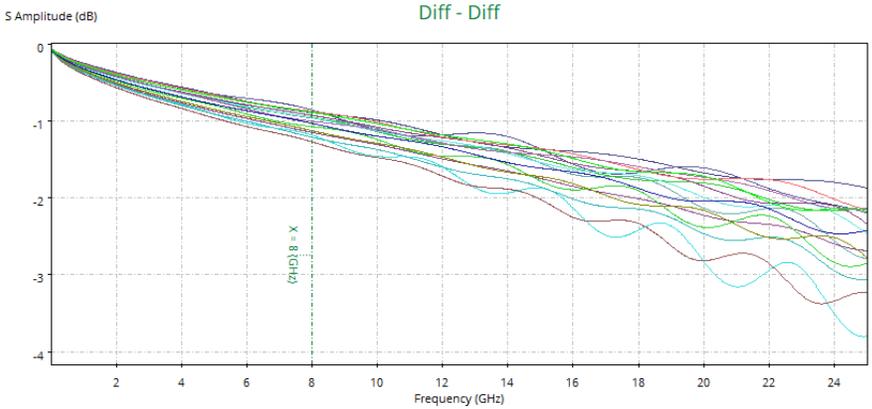
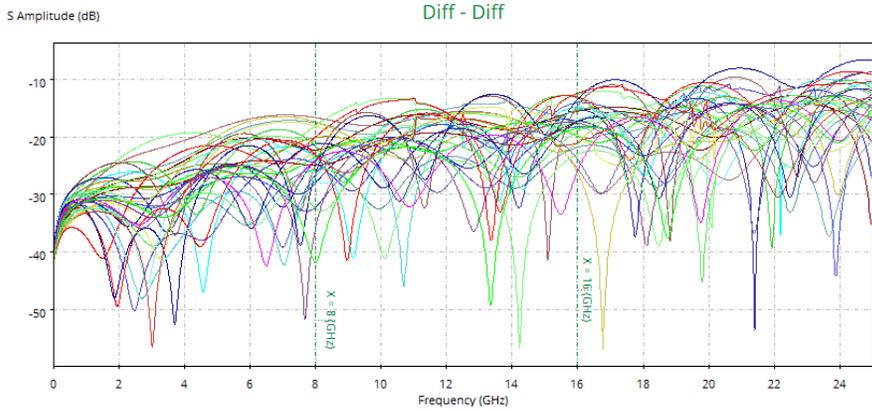
- 1. PKG Dimension: 50*50_12L → 45*45_10L: 成本 ↓
- 2. Dimension减少: 布线层较少; 电源层数减小
- 3. 电容的选择和布局:
 - a) Core 上电源平面连接到电容;
 - b) 阶梯式电容值选择;
 - c) 对称电源拆分, 保证PI满足要求。



电容方案	PDN(Ohm)@100Mhz
无电容	3.62096E-02
2.2u x2/4.7u x3	2.58804E-02
10p/22n/2.2u x3	2.50259E-02
10p/22n/4.7u x3	2.45212E-02
10p/22n/2.2u/4.7u x2	2.36575E-02

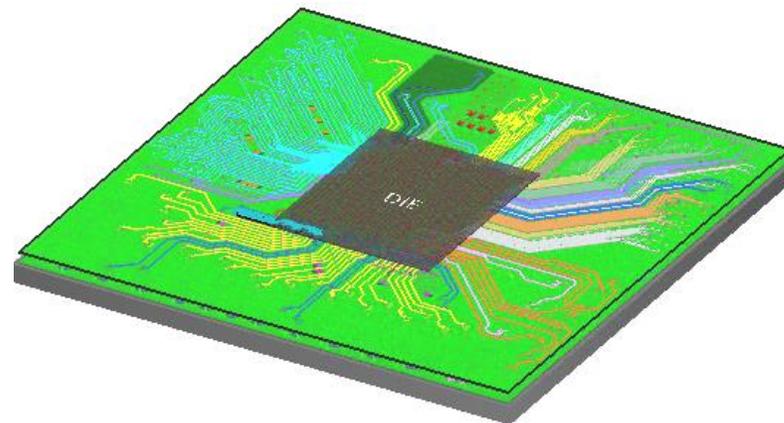


仿真结果



Actual Voltage(V)	Current(A)	IR Drop Simulated
0.892135	24	ΔVp = 7.0mV(0.8%) ΔVg = 0.9mV(<0.1%) ΔV = 7.9mV(0.9%)
0.79798	1.8	ΔVp = 1.1mV(0.1%) ΔVg = 0.9mV(0.1%) ΔV = 2.0mV(0.3%)

交换芯片产品



应用领域：通信

PKG Type		FCBGA(Trial 1)
PKG Size (mm)		31*31
Die Size (mm)		12x10
Die THK (um)		780
Substrate	Layer / THK (mm)	8L / 1.18
	Core THK (um)	800
	PP THK (um)	30
	SR THK(um)	25
	Core Type	MCL-E705G
	PP Type	GZ41
	SR Type	SR7300

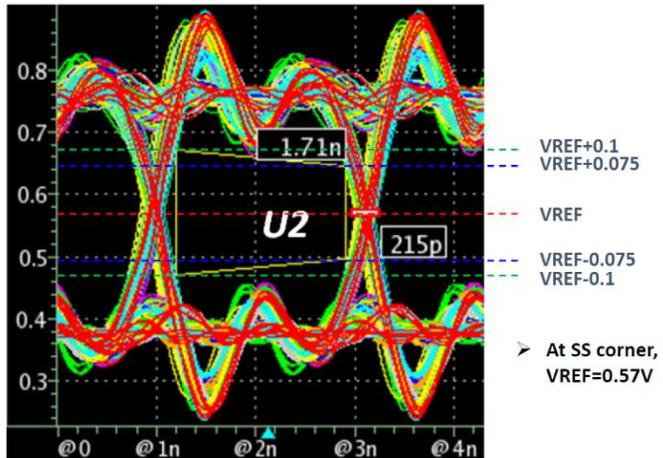
PKG Type		FCBGA(Trail 2)
PKG Size (mm)		31*31
Die Size (mm)		12x10
Die THK (um)		780
Substrate	Layer / THK (mm)	6L / 1.08&0.67
	Core THK (um)	800(ABF)/400(BT)
	PP THK (um)	30
	SR THK(um)	25
	Core Type	MCL-E705G/832NS
	PP Type	GZ41/830NS
	SR Type	SR7300/SR1

主要参数

- 1. 28.125Gbps Serdes*8
- 2. 12.5Gbps Serdes*24
- 2. DDR4 2400Mbps
- 3. Power Dissipation: 30W

25G Serdes	Both TX and RX IL on pkg	<2dB@14 GHz;	
	TX & RX PKG + Die Differential Return Loss	OIF_25G_VSR : -15.0 dB @ 14 GHz;	
	TX PKG + Die Common-Mode Return Loss	OIF_25G_VSR: -2.2 dB @ 14 GHz;	
	RX PKG + Die Reflected Differential to Common Mode Conversion	OIF_25G_VSR : -10 dB @ 14 GHz	
	PKG Crosstalk	Tx to Tx	-45 dB @ 14 GHz
		Rx to Rx	-45 dB @ 14 GHz
		Tx to Rx	-55 dB @ 14 GHz
		RefClk to Tx/Rx	-65 dB @ 14GHz
	PKG Differential Impedance	90 ohm \pm 10% @ Rising time=25 ps	
	PKG TX / RX Intra Skew	0.5 ps	

Eye Mask for CA



Spec.: EW > 1.08ns (0.65UI)
CA timing is 2T

技术特点

1. 10 layers to 8 Layers

a) 28Gbps serdes@L2/L7

b) 12.5Gbps@L2/L7

c) DDR4@L1/L3

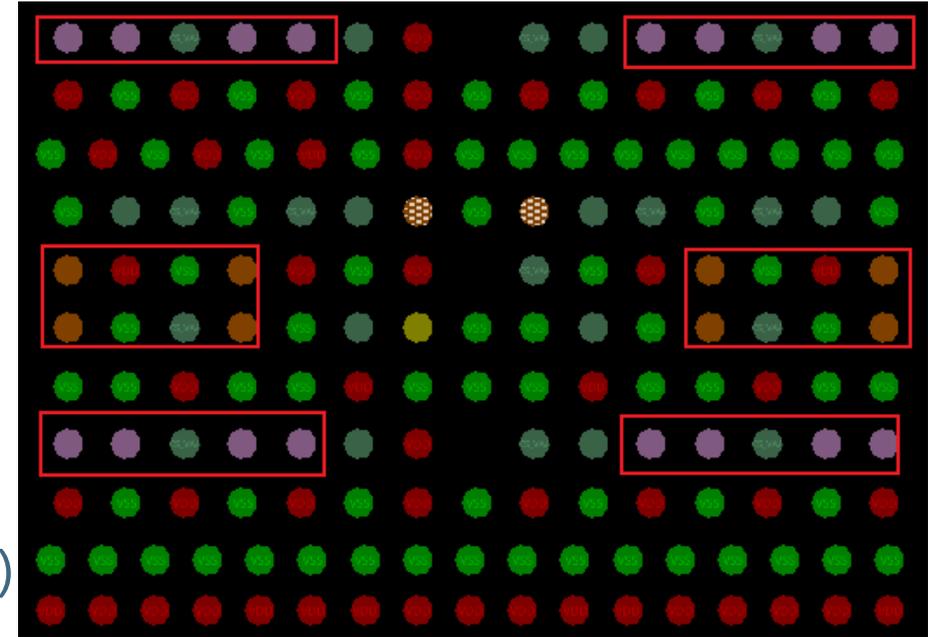
2. 10 layers to 6 Layers (Delete 28Gbps Serdes)

a) 12.5Gbps@L2/L7

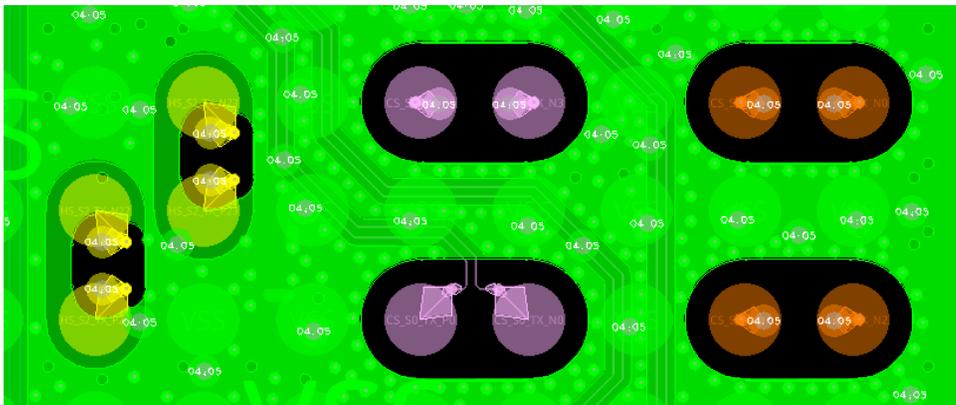
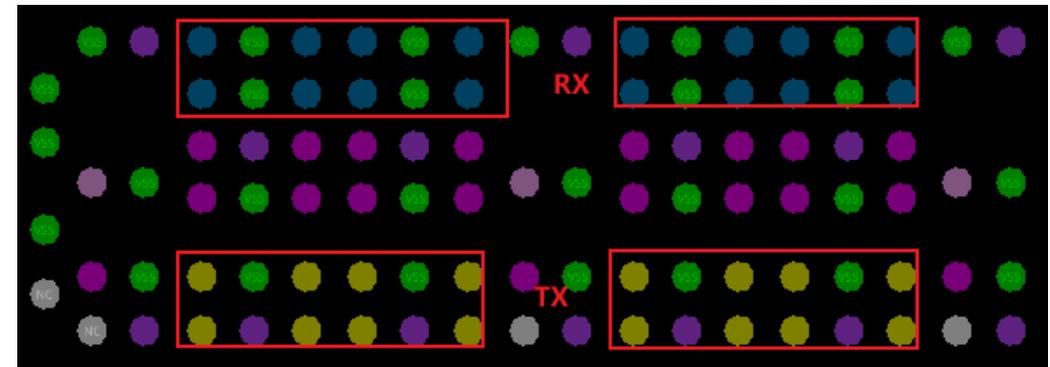
b) DDR4@L1/L3

3. Void design for impedance match (Raise 5-10 ohm)

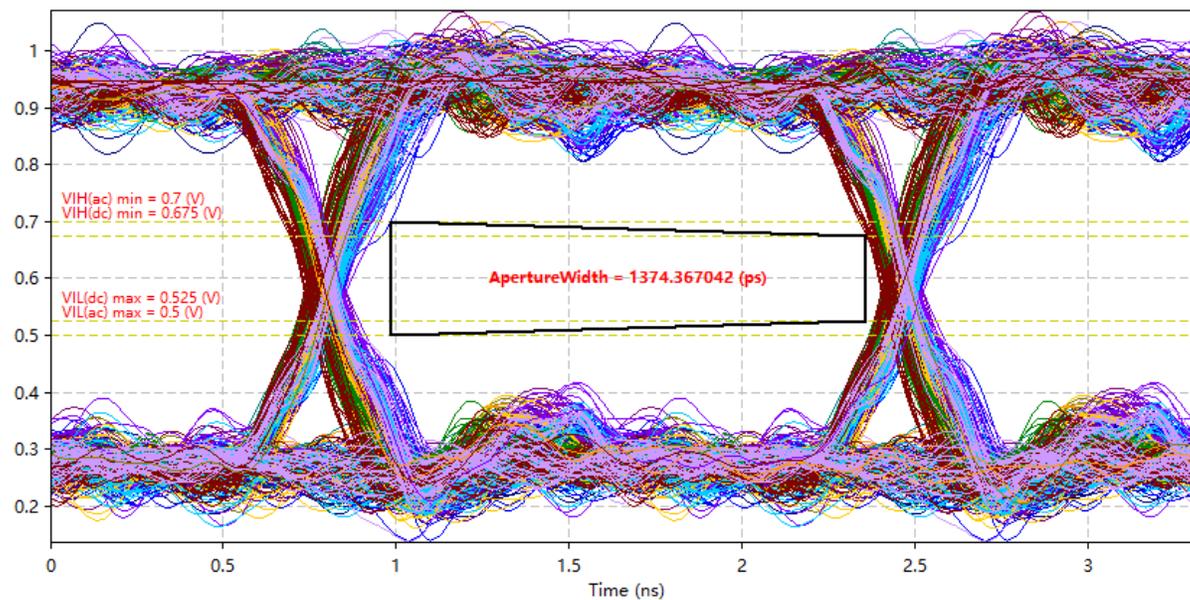
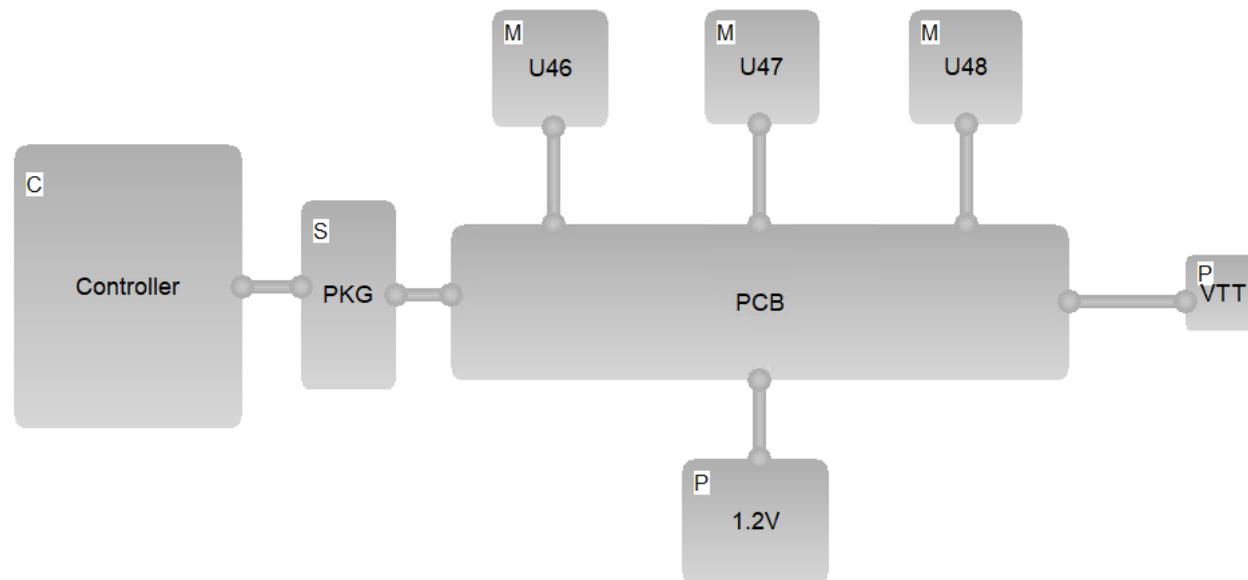
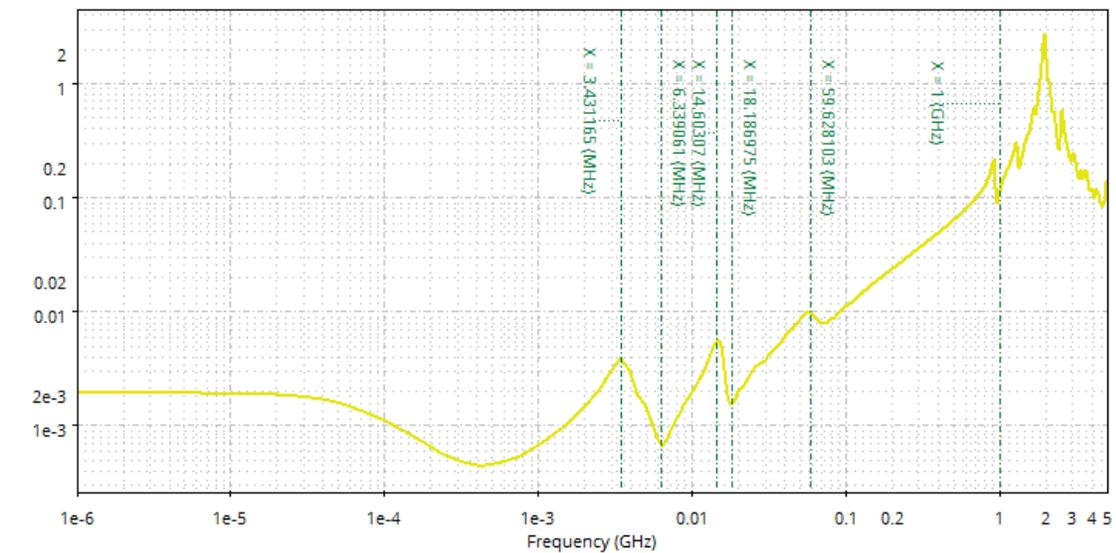
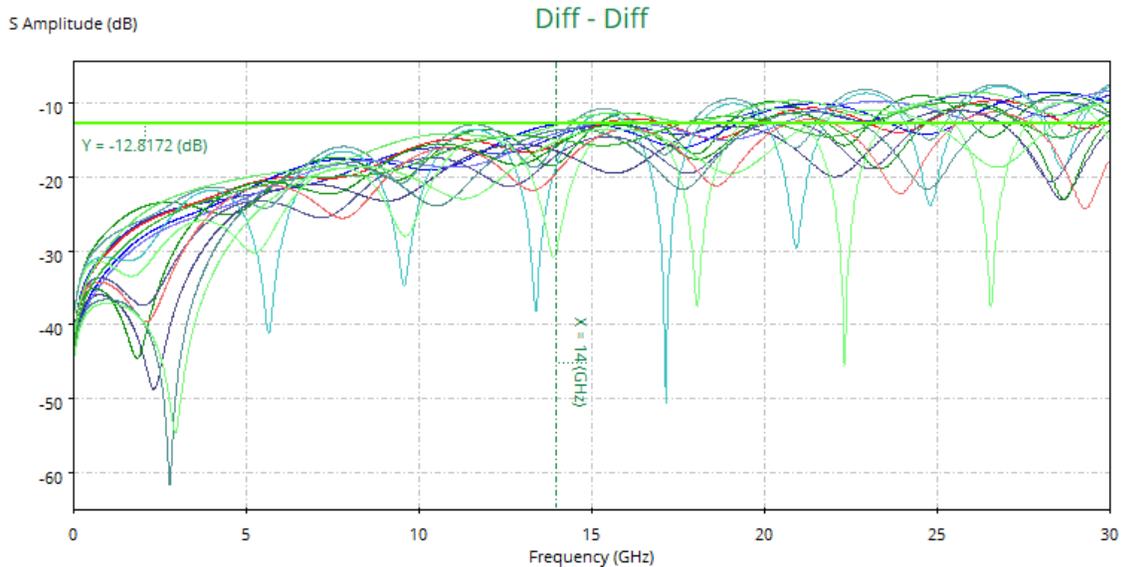
28Gbps Serdes

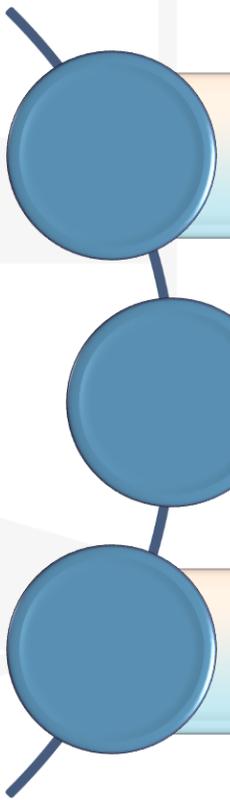


12.5Gbps Serdes



部分仿真结果





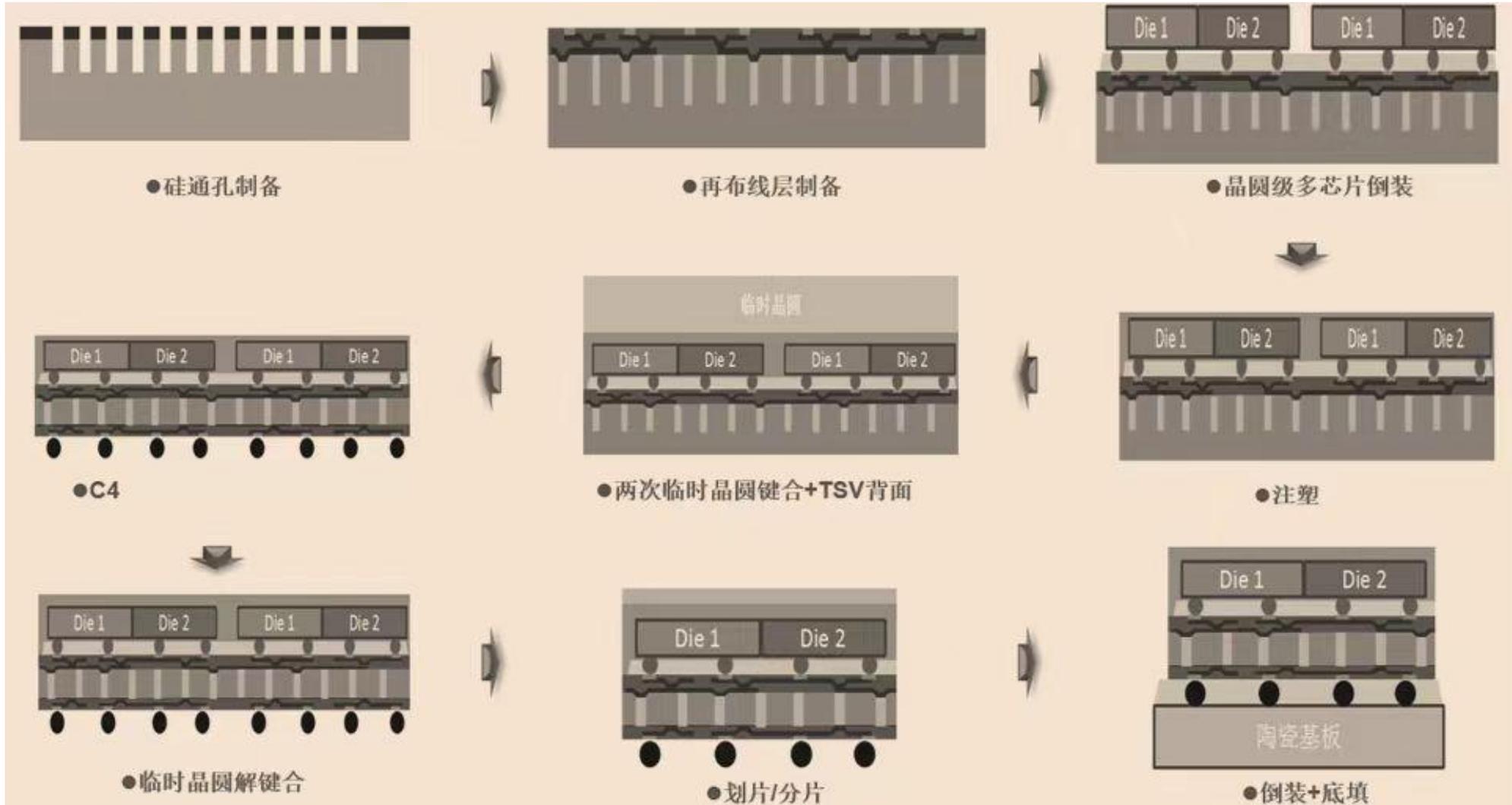
Chiplet (2.0D/2.5D) 先进封装

锐杰微Chiplet D2D工作案例

锐杰微Chiplet工艺开发

➤ Chiplet 2.5D硅载板工艺

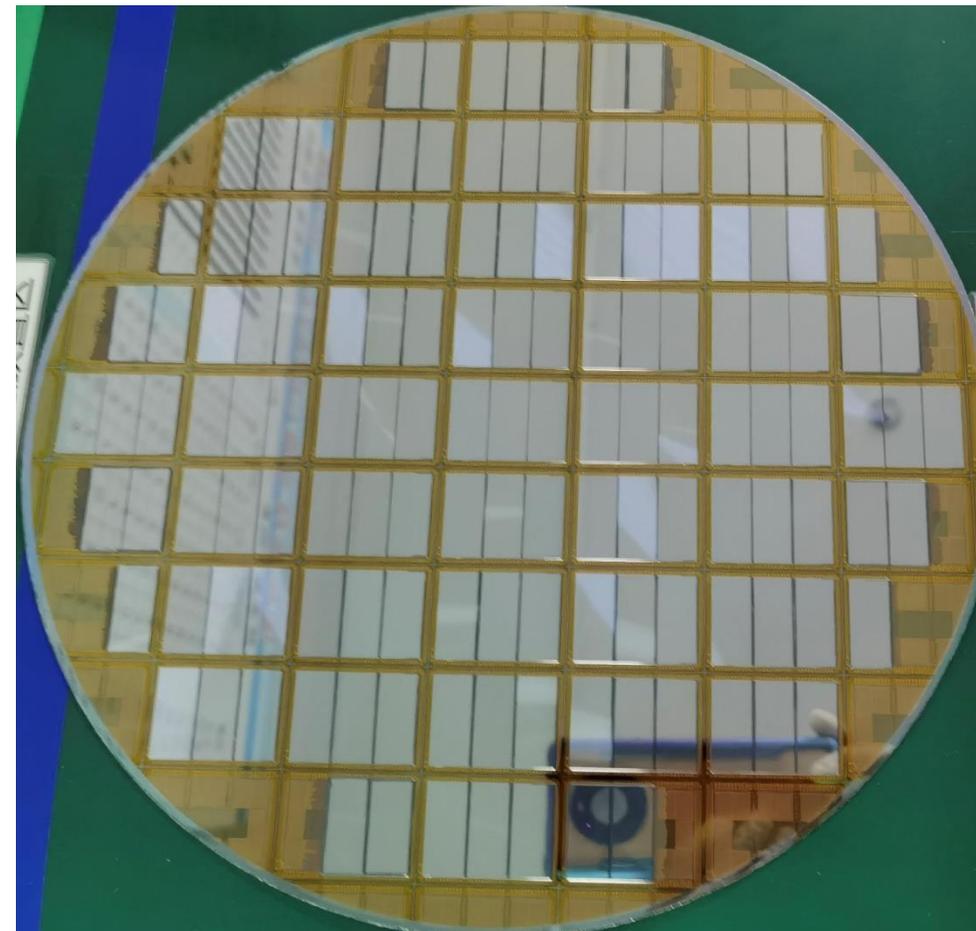
- 硅载板制作工艺(TSV+RDL)+封装



➤ Chiplet 2.5D工艺研究

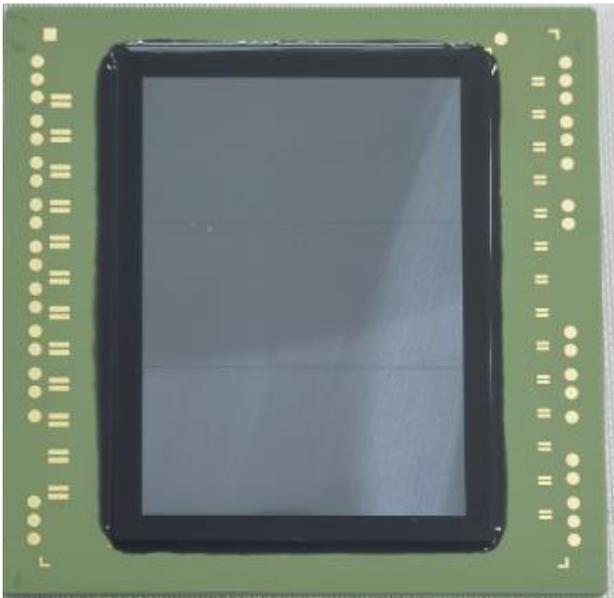
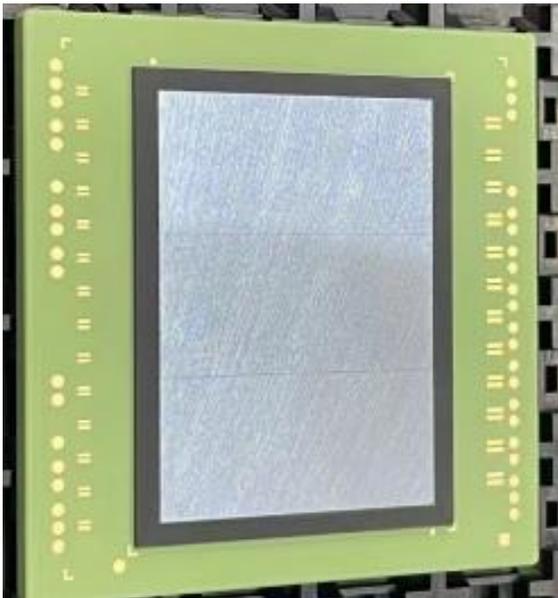
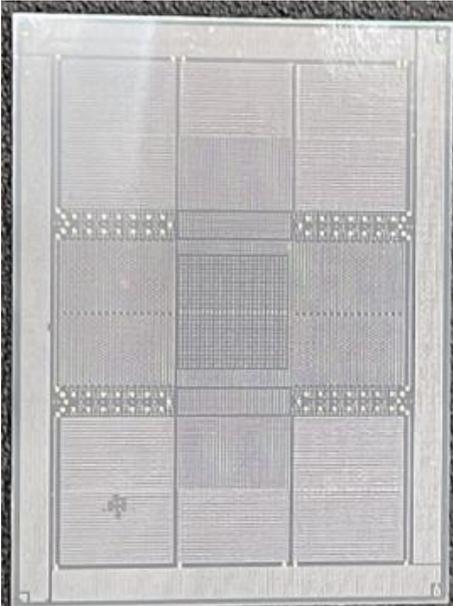
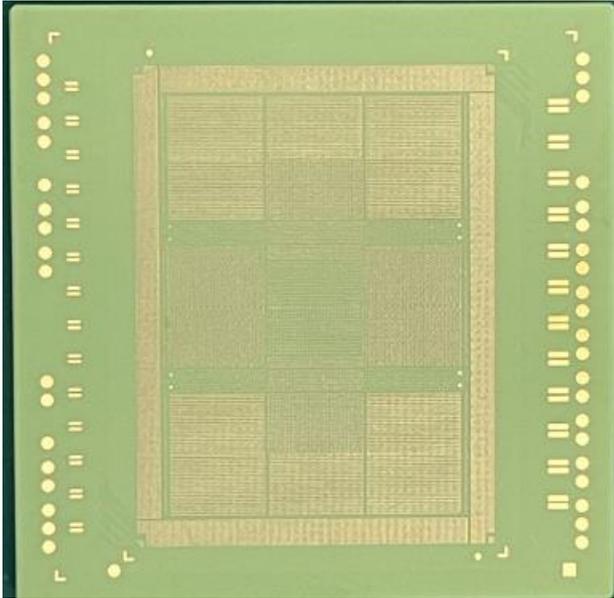


完成后的CoW

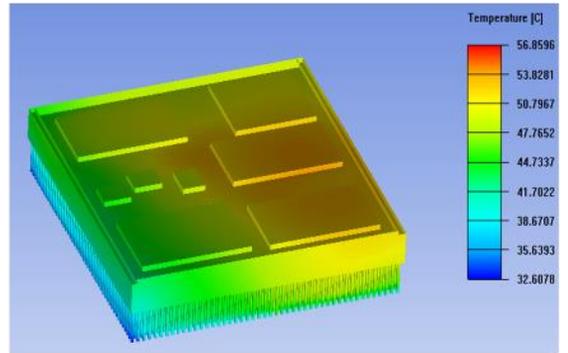
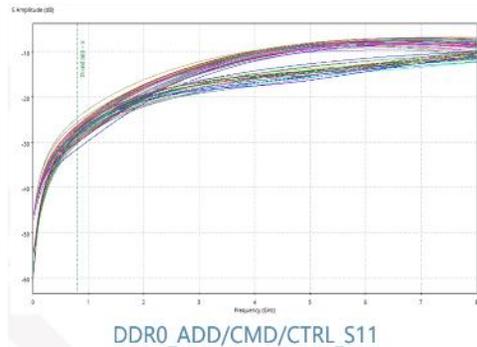
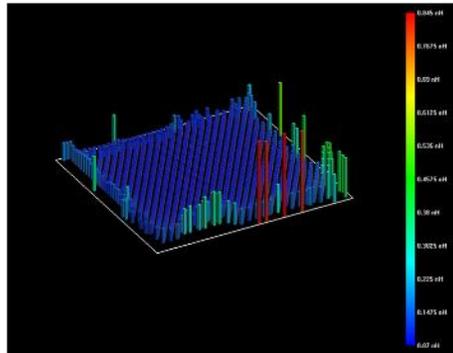
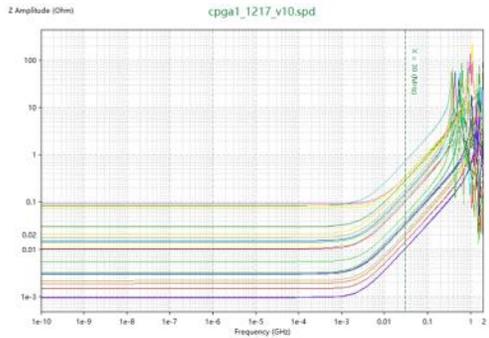
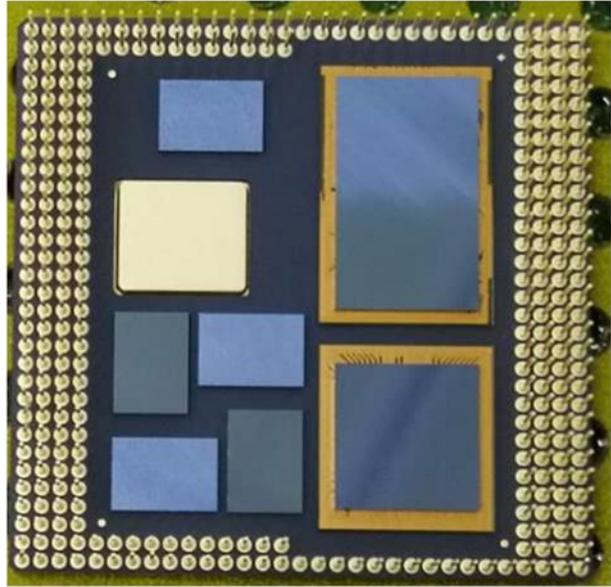
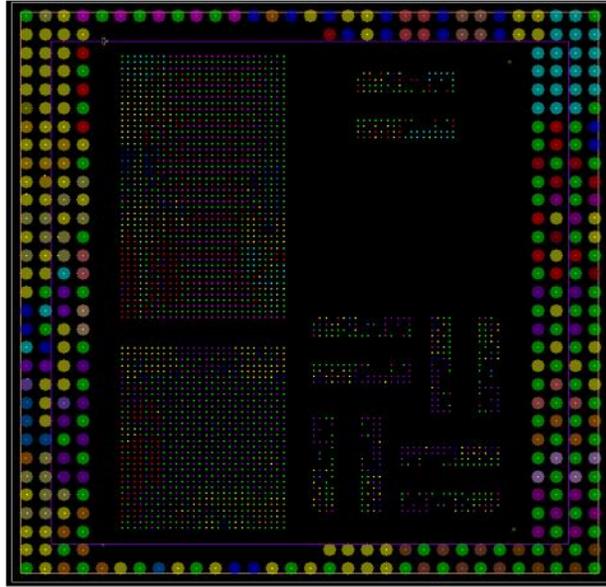
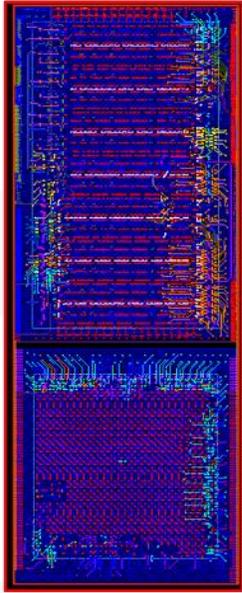


Si interposer size: 1.5x Reticle size
Die Bump pitch: 40um
Die Bump count: ~20000

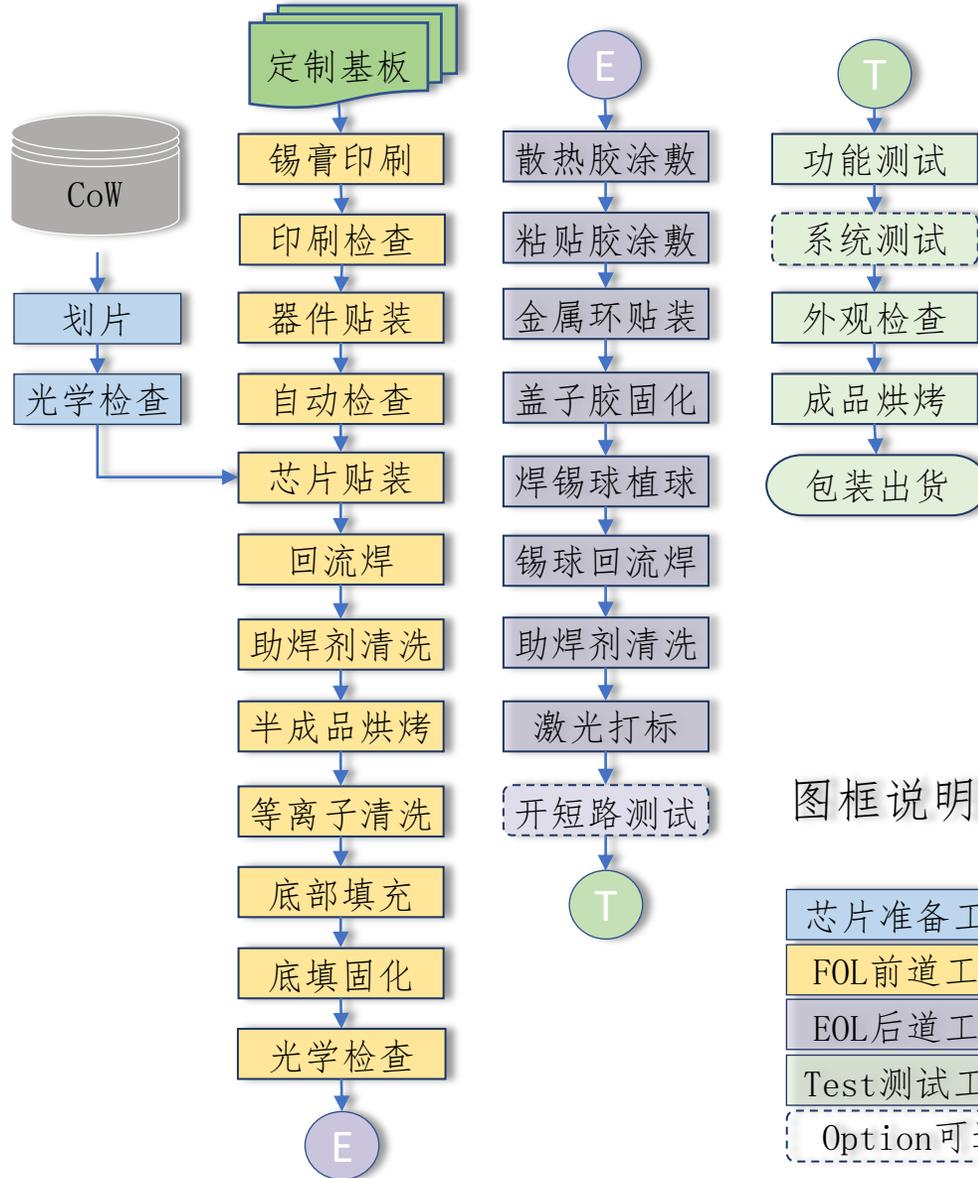
Chiplet 2.5D工艺研究



TSV 2.5D转载板设计



➤ Chiplet 2.5D工艺-On Substrate工艺



图框说明:

- 芯片准备工序
- FOL前道工序
- EOL后道工序
- Test测试工序
- Option可选

THANKS!

